

## TECHNICAL SPECIFICATION

### Contents

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|   |    |
|---|----|
| SECTION: 1 GENERAL AND MATERIAL .....     | 2  |
| SECTION:2 CONCRETE .....                  | 11 |
| SECTION : 3 ITEMWISE SPECIFICATIONS ..... | 31 |

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# SPECIFICATIONS

## SECTION: 1 GENERAL AND MATERIAL

### SECTION: 1

### GENERAL AND MATERIAL

#### GENERAL

##### **1.0 Employer's Drawings:**

- 1.1. The drawings listed in the Tender document are the Employer's conceptual drawings and are to be got approved prior to start of the works with actual site conditions & level in consultation with EIC.

##### **2.0 Drawing Sheet Format:**

- 2.1. All drawings provided by the Contractor shall be on standard size sheets, prepared on computer with AutoCAD and shall show the following particulars in a title block located in the lower right hand corner, in addition to the name of Contractor and equipment manufacturer, date, scale, drawing number, revision number (R0 for drawings submitted initially, R1, R2, etc. for drawings submitted subsequently) and title.

- Executive Engineer, P.H. Works Division...
- Project name: -

A blank space of 90 mm x 100 mm shall be provided for the Engineer's approval stamp and provision shall be made for details of revisions to be recorded.

- 2.2. All drawings submitted by the Tenderer/Contractor shall use the English language and SI units. All drawings shall be clearly and fully cross-referenced to the other drawings as relevant.

##### **3.0 Tender / Contract Drawings:**

- 3.1. Drawings submitted by the Tenderer shall show all the essential items of the Plant offered together with sufficient details to enable the general arrangement of the Plant to be determined.
- 3.2. The drawings and documents to be provided by the Tenderer / Contractor shall be as per the schedules of price but shall not be limited to those listed:

##### **4.0 Submissions and Approval of Drawings:**

- 4.1. The following shall be the procedure for submission and approval of drawings:
  - 4.1.1. The Contractor shall submit 4 copies of the drawings to the Employer. All the drawings are to be signed by the Contractor or his authorized representatives
  - 4.1.2. The Engineer's Representative will review the drawings and, if found fit for approval, the Employer will return 2 copies to the Contractor duly approved.
  - 4.1.3. In case the drawings/documents are not fit for approval but worth for review, the Engineer's Representative will mark the comments on the drawings and return 2 copies to the Contractor. In such case, the Contractor shall resubmit the revised drawings within two weeks as per sub-clause 4.1.1 above and the same shall be repeated till the drawings are finally approved as per sub-clause 4.1.2 above.
  - 4.1.4. If the submitted drawings/documents are not worth for review, the Contractor will be informed accordingly.
  - 4.1.5. On receipt of the approved drawings as per sub-clause 4.1.2 above, the Contractor shall submit floppy and documents to the employer.
  - 4.1.6. After tests on completion, the Contractor shall submit, within 15 days of the conclusion of the tests, floppies of the "As Built Drawings" to the Employer.
  - 4.1.7. When the drawings are received by the Engineer's Representative after revision by the Contractor, he will only review the revision made and hence the Contractor shall carefully identify all the revised details / dimensions and also describe the revisions in the revision block.
  - 4.1.8. No drawings, with corrections made after taking the prints, will be accepted.

4.1.9 Approval of drawings by the Engineer shall not relieve the Contractor of his responsibility in terms of the Contract.

### **5.0 Delivery, Unloading and Storing at Site:**

5.1. The Contractor shall be responsible for checking all materials delivered to Site and shall keep the Engineer's Representative fully informed of the state of deliveries. The Contractor shall carry out, at his cost, all instructions of Engineer or his Representative for proper unloading, preservation, maintenance, storage and security of materials delivered to Site until he fulfills all his obligations under the Contract.

5.2. The Contractor shall erect and maintain on the Site any temporary storage facility as required and approved by the Engineer.

5.3. Multiple handling and movement of materials during storage and retrieval shall be avoided.

### **6.0 Spare Parts:**

6.1. Spare Parts required after the taking over the Plant shall be filled up by the bidder in the price schedule.

6.2. Spares during pre-commissioning trials, commissioning tests/maintenance, guarantee etc. shall be provided by the Contractor. The necessary spares shall be brought by the Contractor prior to the pre-commissioning test so as to avoid the downtime of equipment due to non-availability of them. All these spares have to be provided as required, by Contractor free of cost.

6.3. All spare parts shall be new, unused and strictly interchangeable with the parts for which they are intended to be replacements and shall be treated and packed for long storage under the climatic conditions prevailing at the Site. Each spare part shall be clearly marked or labeled on the outside of its packing with its description, number and purpose. When more than one spare is packed in a single case or other container, a general description of its contents shall be shown on the outside of such case or container and a detailed list enclosed. All cases, containers and other packages shall be marked and numbered in an approved manner for the purpose of identification. Spares shall be delivered to Site after the completion of erection but before start of commissioning of Plant along with technical leaflets and details. Spare parts shall be indicated in the assembly drawing showing clearly the part numbers.

6.4. All cases, containers or other packages are liable to be opened for such examination as the Engineer's Representative may require and packing shall be designed to facilitate opening and thereafter re-packing. In the event of some specific spares offered in the Contract being withdrawn from manufacture owing to changes in design of equipment or similar reasons viz., model being obsolete etc., the Contractor shall inform the Employer before such withdrawal so that the Employer can take timely alternative steps.

### **7.0 Tools:**

7.1. Tools shall be delivered to site just prior to Tests on Completion.

7.2. The specified tools shall not be used for the erection of the Plant being supplied and except that the Engineer may call upon the Contractor to demonstrate their use or effectiveness, they must be handed over to the Employer in a completely new and unused condition. Should the Contractor require any such tools at site for erection, he shall provide his own.

The test equipment shall include special purpose items essential to the testing or re-calibration of related items of Facilities.

## **MATERIALS AND WORKMANSHIP:**

### **1.0 Introduction:**

1.1 This part of the Specification sets out the general standards of materials to be supplied and the workmanship required to be ensured by the Contractor. All component parts of the Works shall, unless otherwise specified, comply with the provisions of employer's requirement or be subject to the approval of the Employer.

Particular attention shall be paid to a neat, orderly and well-arranged installation carried out in a methodical competent manner.

## **2.0 Reference Specifications and Standards:**

- 2.1 Where reference is made in the Specification to a British Standard Specification (hereinafter abbreviated to 'B.S') issued by the British Standards Institution of 2, Park street, London W.I., or to an Indian Standard Specification (I.S.) issued by the Bureau of Indian Standards, (earlier known as Indian Standard Institution), ManakBhavan, 9 Bahadur shah Zafar Marg, New Delhi 110 002, or American Society for Testing and materials (ASTM) issued by ASTM 1916 Race Street, Philadelphia, P.A., 19103, U.S.A. or American national Standards Institute (ANSI) issued by ANSI 1430, Broadway, New York, N.Y., 10018, U.S.A. or Japanese Industrial Standards (JIS) issued by Japanese Standards Association, 4-1-24, Alaska, Minato-Ku, Tokyo 107, Japan or to any other equivalent Standard it shall be to the latest revision of that Standard on the Tender opening date.
- 2.2 The Contractor may propose at no extra cost to the Employer, the use of any relevant authoritative internationally recognized Reference Standard.
- 2.3 All details, materials and utensils supplied and workmanship performed shall comply with the specified Standards. If Tenderer offers equipment to other Standards, the equipment/material should be equal or superior to those specified and full details of the difference shall be supplied.
- 2.4 In the event of conflict between this Specification and the Codes for equipment, provisions of this Specification shall govern. Certain specifications issued by national or other widely recognized bodies are referred to in this Specification. In referring to the Standard Specifications the following abbreviations are used:

|       |  |
|-------|--|
| IS:   | Indian Standard                                  |
| ANSI: | American National Standards Institute            |
| API:  | American Petroleum Institute                     |
| ASME: | American Society of Mechanical Engineers         |
| ASTM: | American Society of Testing and Materials        |
| AWS:  | American Welding Society                         |
| AWWA: | American Water Works Association                 |
| ISO:  | International Organization for Standardization   |
| DIN:  | Deutsches Institute fur Normung                  |
| BS:   | British Standard                                 |
| IEC:  | International Electro technical Commission       |
| IEE:  | Institution of Electrical Engineers              |
| IEEE: | Institute of Electrical and Electronic Engineers |
| NEMA: | National Electrical Manufacturers Association    |
| AGMA: | American Gear Manufacturer's Association         |

## **3.0 Materials - General:**

- 3.1 All materials incorporated in the Works shall be the most suitable for the duty concerned and shall be new and of reputed make/approved quality, free from imperfections and selected for long life and minimum maintenance. Non-destructive tests, if called for in the Specification, shall be carried out. All submerged moving parts of the Plant, or shafts and spindles or faces etc. in contact with them shall be of corrosion resistant materials. All parts in direct contact with various chemicals, shall be completely resistant to corrosion, or abrasion by these chemicals, and shall maintain their properties without aging due to the passages of time, exposure to light or any other cause.

## **4.0 Workmanship - General:**

- 4.1 Workmanship and general finish shall be of first-class quality and in accordance with best workshop practice.
- 4.2 All similar items of the Plant and their component parts shall be completely interchangeable. Spare parts shall be manufactured from the same materials as the originals and shall fit all similar items.
- 4.3 All parts, which can be worn or damaged by dust, shall be totally enclosed in dust proof housings. All materials incorporated in the Works shall be the most suitable for the duty concerned, free from imperfections and selected for long life and minimum maintenance. All necessary accessories required for satisfactory and safe operation of the Plant shall be supplied by the Contractor unless it is specifically excluded from his scope. Suitable provision by means of eyebolts or other means are to be provided to facilitate handling of all items that are too heavy or bulky for lifting and carrying by two men.
- 5.0 Welding:**
- 5.1 Welding shall comply with the latest revision of the BS 5135 Code.
- 5.2 Welders shall be qualified in accordance with the requirement of the appropriate section of BS 4871. The Engineer shall have the right to call for further qualification from time to time from any welder who in the opinion of the Engineer does not produce weld in accordance with the qualification. Each welder shall be assigned a number and letter. Each welding elements shall clearly be identified as to its welder marking the welder's Code adjacent to the welds. A record chart shall be maintained for each welder showing the procedures, for which he has qualified, the date of such qualification, the type of defects produced and their frequency. The Engineer shall disqualify the welder whose Work requires a disproportionate amount of repairs. All procedures where required shall be qualified as per BS EN 283-3.
- 5.3 Inspection and quality of surveillance shall not be limited to the examination of finished welds. The techniques employed shall be based on methods which are known to produce good results and which have been verified at Site by actual demonstration.
- 5.4 Haphazard striking of the electrodes for establishing an arc shall not be permitted. The arc shall be struck either on the joint or on a starting tag. The starting tag shall be of the same material or a material compatible with the base metal being welded. In case of any inadvertent strike on place other than the welding, the area affected shall be ground flushed and examined by liquid penetration method.
- 5.5 Generally, a stringer bead technique shall be used with a slight oscillation of necessary to avoid slag and to minimize the number of beads needed to fill exceed 3 times the wire diameter. Vertical welds shall be made in upward direction. For all pipes above 300 mm dia., welding shall be done whenever possible, by 2 welders working simultaneously along both sides of the pipe.
- 5.6 The root pass shall have less than 1.5 mm internal reinforcement. Defects like icicles, burn through and excessive "such back", etc. shall be cause for rejection of welds.
- 5.7 Final welds shall be suitable for appropriate fabrication of the non-destructive examination of the weld. If grinding is necessary, the weld shall be blended into the parent metal without gouging or thinning of the parent metal in any way. Uneven and excessive grinding may be a cause for rejection. Fillet weld shall preferably be convex and free from undercutting and overlap at the toe of weld. Convexity and concavity shall not exceed 1.5 mm. The leg lengths shall not exceed the specified size by more than 1.5 mm.
- 5.8 All attachments such as lugs, brackets and other non-pressure parts shall also be done by qualified welders in accordance with the design details and materials specifications. Temporary attachments shall be removed in a manner that will not

- damage the parent metal. Areas of temporary attachments shall be dressed smooth and examined by ultrasonic or liquid penetration methods.
- 5.9 All tack welds shall be made using qualified procedure and welders, the number of sizes of tack welds shall be kept as small as to consist of adequate strength and joint alignments. All tack welds shall be examined visually for defects and if found defective shall be completely removed. As welding proceeds, tack welds shall be either removed completely or shall be properly prepared by grinding or filling their starting ends so that they may be satisfactorily incorporated in the welds. Unacceptable defects shall be removed by grinding machine or chipping or gouge. Flame gouging may be permitted provided gouged surfaces are ground at least by 1.0 mm below the deepest indentation.
- 5.10 All weld repairs shall be carried out using the approved welding procedures and welders. Re-welded areas shall be re-examined by the methods specified for the original welds and the Engineer's Representative shall duly qualify repair procedures.
- 6.0 Pre-heating and Post-Heating Treatment:**
- 6.1 Pre-heating and post heating treatment shall conform to the relevant application Codes. Pre-heating not exceeding 121 deg. C for all carbon steel construction above 25 mm thickness would be mandatory. Such pre-heating would be maintained during flame cutting, flame or arc gouging, welding and repairs and may be done by gas heating by gas torches/gas rings with neutral flame. The temperature shall be checked by temperature indicating crayons. However, such pre-heating will not be necessary for welds less than 6 mm size. In large diameter pipe fabricated out of plate materials, production control test plates in accordance with the BS 4870-part 1 Table 6 to represent 30% of the long seams and each welder's performance would be mandatory.
- 7.0 Electrodes:**
- 7.1 All electrodes shall be stored in their original sealed containers under dry conditions. Electrodes shall remain identified until consumed. All electrodes shall be dried before use. Drying ovens shall be provided in Work areas for drying purposes. Electrodes withdrawn from oven shall be promptly used and excess unused electrodes shall be promptly returned to oven.
- 8.0 Examination/NDT/Radiography**
- 8.1 The various stages of examination and types shall be as stipulated in the respective fabrication Codes. Radiographic examination shall be carried out as per provisions of BS 2600 or BS 2910; Ultrasonic tests where called for shall be carried out as per provisions of BS 3926; magnetic particle tests shall be carried out as per BS 6072. Liquid penetration tests shall be carried out as per BS 6443.
- 9.0 Stainless Steel Welding:**
- 9.1 All welding consumable such as electrodes, filler weirs, argon gas for shielding and purging shall be of high quality and the proposed brand shall be furnished for approval of the Engineer. Weld deposits shall have similar or higher physical properties and similar chemical composition to the members joined.
- 9.2 All electrodes shall be purchased in sealed containers only and stored in their packing intact. The packets opened shall be consumed as early as possible. The electrodes removed from the containers shall be kept in holding ovens at temperatures recommended by electrode manufacturer. Special care shall be taken in avoiding mixing of electrodes in the oven. The electrodes and filling wires shall be free from rust, oil, grease, earth and other foreign matter.
- 9.3 Argon gas with purity 99.5% shall be used for shielding and purging. The purity of gas shall be certified by the gas manufacturers.

- 9.4 Non-destructive examination of the welds shall be carried out to ensure quality of weld.
- 9.5 The electric current for welding shall be direct current, straight polarity (electrode negative). The welding current shall be kept minimum possible to ensure minimum heat affected zone in the parent material. Other side of the weld joint shall be periodically flushed with argon gas.
- 10.0 Castings:**
- 10.1 Cast iron shall be of standard grey close-grained quality. The structure of the castings shall be homogeneous and free from non-metallic inclusions and other injurious defects. All surfaces of castings, which are not machined, shall be smooth and shall be carefully fettled to remove all foundry irregularities.
- 10.2 Minor defects in depth not exceeding 12.5 percent of total metal thickness and which will not ultimately affect the strength and serviceability of the casting may be repaired by approved welding techniques. The Engineer shall be notified of large defects and no repair welding of such defects shall be carried out without prior approval of the Engineer. If the removal of metal for repair should reduce the stress resisting cross section of the casting by more than 25 percent, or to such an extent that the computed stress in the remaining metal exceeds the allowable stress by more than 25 percent, then casting shall be rejected. Test coupons cast simultaneously with the main castings shall be identified to check physical, chemical analysis of casting. Major defects on casting are not acceptable. Castings repaired by welding for minor defects shall be stress-relieved after such welding. Non-destructive tests as directed by the Engineer will be required for any casting containing defects whose extent cannot otherwise be judged, or to determine where repair welds have been properly made.
- 11.0 Forging:**
- 11.1 All major stress-bearing forging shall be made to a Standard Specification. Forging shall be subjected to magnetic particle testing or dye penetration test at the areas of fillets and change in section. The testing shall be conducted after rough machining (10 microns). Any defect, which will not machine out during the final machining, will be gouged out fully, inspected by dye penetration or magnetic particle inspection to ensure that the defect is fully removed and repaired using an approved repair procedure. Any indication, which proves to penetrate deeper than 2.5% of the finished thickness of the component, shall be reported to the Engineer giving the details like location, length, width and depth. For the magnetic particle inspection, the choice of wet or dry particles shall be at the Contractor's discretion.
- 11.2 All forging shall be demagnetized after test and shall be heat-treated for the relief of residual stresses.
- 12.0 Design Life:**
- 12.1 The Works as a whole shall be new, of sound workmanship, robustly designed for a long reliable operating life and shall be capable of 24 hours per day continuous operation for prolonged period in the climatic and working conditions prevailing at the Site, and with the minimum of maintenance. Particular attention shall be given to temperature changes, the stability of paint finish for high temperatures, the rating of engines, electrical machinery, thermal overload services, cooling systems and the choice of lubricants for possible high and prolonged operating temperatures. The Contractor shall be called upon to demonstrate this for any component part either by service records, or evidence of similar equipment already installed elsewhere or relevant type tests. Routine maintenance and repair shall as far as possible not requires the services of highly skilled personnel.
- 12.2 The Plant shall be designed to provide easy access to and replacement of component parts, which are subject to wear, without the need to replace whole units. No parts

- in contact with water shall have a life from new to replacement or repair of less than five years.
- 12.3 Design features shall include the protection of Plant against damage caused by vermin, dirt, dust and dampness and to reduce risk of fire. Plant shall operate without undue vibration, and parts shall be designed to withstand the maximum stresses under the most severe condition of normal service. Materials shall have a high resistance to change in their properties due to the passage of time, exposure to light, temperature and any other cause, which may have a detrimental effect upon the performance or life of the Works.
- 12.4 Plant located outside lockable areas/building shall have additional features to prevent un-authorized operation.
- 13.0 Name Plate:**
- 13.1 Each item of the Plant shall have permanently attached to it in a conspicuous position, a nameplate and rating plate. Upon these shall be engraved or stamped, the manufacturer's name, type and serial number of Plant, details of the loading and duty at which the item of Plant has been designed to operate, and such diagrams as may be required by the Engineer. All indicating and operating devices shall have securely attached to them or marked upon them designations as to their function and proper manner of use.
- 13.2 Nameplates, rating plates and labels shall be of a non-flame propagating material, either non-hygroscopic or transparent plastic with engraved lettering of a contrasting color. Fixing shall be by means of non-corrosive screws; drive rivets or adhesives shall not be used.
- 13.3 Warning labels shall be provided where necessary to warn of dangerous circumstances or substances. Inscriptions or graphic symbols shall be black on a yellow background circumstances or substances. Inscriptions or graphic symbols shall be black on a yellow background.
- 13.4 Instruction labels shall be provided where safety procedures such as wearing of protective clothing are essential to protect personnel from hazardous or potentially hazardous conditions. These labels shall have inscriptions or graphic symbols in white on a blue background.
- 14.0 Nuts, Bolts, Studs and Washers:**
- 14.1 Nuts, bolts, studs and washers for incorporation in the Plant shall conform to the requirements of the appropriate standard. Nuts and bolts shall be of the best quality of specified grade, machined on the shank and under the head and nut.
- 14.2 Fitted bolts shall be a light driving fit in the reamed holes they occupy, shall have the screwed portion of such a diameter that it will not be damaged in driving and shall be marked in a conspicuous position to ensure correct assembly at Site.
- 14.3 Washers, locking devices and anti-vibration arrangements shall be provided where necessary Jointing hardware for the entire Plant shall be provided with sufficient spares to cater for site losses.
- 14.4 Where bolts pass through structural members taper washers shall be fitted, where necessary, to ensure that no bending stress is caused in the bolt. Where there is a risk of corrosion, bolts, nuts and studs shall be designed so that the maximum stress does not exceed half the yield stress of the material under any conditions. All bolts, nuts and washers that are subject to frequent adjustment or removal in the course of maintenance and repair shall be made of nickel-bearing stainless steel.
- 14.5 The Contractor shall supply all holding down, alignment and leveling bolts complete with anchorages, nuts, washers and packing required to attach the Plant to its foundations, and all bed plates, frames and other structural parts necessary to



spread the loads transmitted by the Plant to concrete foundations without exceeding the design stresses.

### **15.0 Allowances for Wastage:**

15.1 The Contractor shall supply reasonable excess quantities to cover wastage of those consumable, which will be normally subject to waste during erection, commissioning and setting to Work.

### **16.0 Painting - General:**

16.1 The Contractor shall be responsible for the cleaning, preparation for painting, and priming or otherwise protecting, as specified, all parts of the Plant at the place of manufacture prior to packing.

16.2 Parts may be cleaned but surface defects may not be filled in before testing at the manufacturer's works. Parts subject to hydraulic test shall be tested before any surface treatment. After test, all surfaces shall be thoroughly cleaned and dried out, if necessary by washing with an approved de-watering fluid prior to surface treatment. Except where the specification provides to the contrary all painting materials shall be applied in strict accordance with the paint manufacturer's instructions.

16.3 All protective coatings shall be suitable for use in warm humid climates. All primers, under coats and finishes shall be applied by brush or airless spray, except where otherwise specified. Consecutive coats shall be in distinct but appropriate shades. All paints shall be supplied from the store to the painters, ready for application, and addition of thinners or any other material shall be prohibited.

### **17.0 Painting at Place of Manufacture:**

17.1 Steel and cast-iron parts shall be sand blasted to near white cleaning before painting. Edges, sharp covers etc. shall be ground to a curve before sand blasting. A primer coat of a zinc rich epoxy resin-based coating with at least 75 microns' dry film thickness is to be provided. In addition, the parts are to be provided with adequate number of coats of coal tar epoxy polyamine coating to a dry film thickness of 175 microns including primer coating.

### **18.0 Painting at Site:**

18.1 Immediately on arrival at the site, all items of Plant shall be examined for damage to the paint coat applied at the manufacturer's works, and any damaged portions shall be cleaned down to the bare metal, all rust removed, and the paint coat made good with similar paint.

18.2 After erection, such items, which are not finish painted, shall be done so and, items that have been finish painted at the manufacturer's works shall be touched up for any damaged paintwork. For finish painting, two coats of synthetic enamel conforming to IS: 2932 shall be applied. Dry film thickness of each coat shall be at least 25 microns.

18.3 The dry paint film thickness shall be measured by Electrometer or other instruments approved by the Employer. In order to obtain the dry film thickness specified the Contractor should ensure that the coverage rate given by the paint manufacturer would enable this thickness to be obtained. Strength of adhesion shall be measured with an adhesion tester and this value shall not be less than  $10 \text{ kg/cm}^2$ . Painted fabricated steel work which is to be stored prior to erection shall be kept clear of the ground and shall be laid out or stacked in an orderly manner that will ensure that no water or dirt can accumulate on the surface. Suitable packing shall be laid between the stacked materials. Where cover is provided, it shall be ventilated.

### **19.0 Galvanizing:**

19.1 Wherever galvanizing has been specified the hot dip process shall be used. The galvanized coating shall be of uniform thickness. Weight of zinc coatings for various applications shall not be less than those indicated below:

a) Fabricated steel :

- |  |   |                |
|--|---|----------------|
|  | Thickness less than 2 mm but not less than 1.2 mm | - 340 gms/sq.m |
|  | Thickness 2 mm and above                          | - 460 gms/sq.m |
- b) Fasteners
- |  |                        |                |
|--|------------------------|----------------|
|  | Up to nominal size M10 | - 270 gms/sq.m |
|  | Over M10               | - 300 gms/sq.m |
- 19.2 Galvanizing shall be carried out after all drilling; punching, cutting, bending and welding operations have been carried out. Burrs shall be removed before galvanizing. Any Site modification of galvanized parts should be covered well by zinc rich primer and aluminum paint.
- 20.0 Support for Pipe work & Valves:**
- 20.1. All necessary supports, saddles, sling, fixing bolts & foundation bolts shall be supplied to support the pipe work. Valve and other facilities mounted in the pipe work shall be supported independent of the pipes to which they connect.

### INSPECTION AND TESTING AT MANUFACTURER'S PREMISES

**1.0 Inspection and Tests:**

**1.1 Equipment for testing:**

Equipment required for testing CC cubes and testing of steel bars are installed at site.

# ***SPECIFICATIONS***

## **SECTION:2 CONCRETE**

1.0 Applicable Codes with latest revisions.

### **1.1 Materials**

- 1) IS.269 Specification for 33 grade ordinary Portland cement.
- 2) IS.455 Specification for Portland slag cement.
- 3) IS.1489 Specification for Portland- Pozzolana cement (Part 1&2).
- 4) IS:8112 Specification for 43 grade ordinary Portland cement.
- 5) IS:12269 Specification for 53 grade ordinary Portland cement.
- 6) IS:12330 Specification for sulphate resisting Portland cement.
- 7) IS:383 Specification for coarse and fine aggregates from natural sources for concrete.
- 8) IS:432 Specification for mild steel and medium (tensile steel bars and hard-drawn steel) wires for concrete reinforcement. (Part 1 and 2)
- 9) IS:1786 Specification for high strength deformed steel bars and wires for Concrete reinforcement.
- 10) IS:1566 Specification for hard-drawn steel wire fabric for concrete Reinforcement.
- 11) IS:9103 Specification for admixtures for concrete.
- 12) IS:2645 Specification for integral cement water- proofing compounds.
- 13) IS:4990 Specification for plywood for concrete shuttering work.

### **1.0 Material Testing:**

- 1) IS.4031 Methods of physical tests for hydraulic cement (Parts 1 to 15)
- 2) IS:4032 Method chemical analysis of hydraulic cement.
- 3) IS:650 Specification for standard sand for testing of cement.
- 4) IS:2430 Methods for sampling of aggregates for concrete.
- 5) IS: 2386 Methods of test for aggregates for concrete (Parts 1 to 8)
- 6) IS:3025 Methods of sampling and test (physical and chemical) for water used in industry.
- 7) IS:6925 Methods of test for determination of water-soluble chlorides in Concrete admixtures.

### **2.1 Material Storage:**

- 1) IS:4082 Recommendations on stacking and storing of construction Materials at site.

#### **2.1.4 Concrete Mix Design:**

- 1) IS:10262 Recommended guidelines for concrete mix design.
- 2) SP:23 (S&T) Handbook on Concrete Mixes

#### **2.1.5 Concrete Testing:**

- 1) IS:1199 Method of sampling and analysis of concrete.
- 2) IS:516 Method of test for strength of concrete.
- 3) IS:9013 Method of making, curing and determining compressive strength of accelerated cured concrete test specimens.
- 4) IS:8142 Method of test for determining setting time of concrete by Penetration resistance.
- 5) IS:9284 Method of test for abrasion resistance of concrete.
- 6) IS:2770 Methods of testing bond in reinforced concrete.

#### **2.1.6 Equipment:**

- 1) IS:1791 Specification for batch type concrete mixers.
- 2) IS:2438 Specification for roller pan mixer.
- 3) IS:4925 Specification for concrete batching and mixing plant.
- 4) IS:5892 Specification for concrete transit mixer and agitator.
- 5) IS:7242 Specification for concrete spreaders.
- 6) IS:2505 General Requirements for concrete vibrators: Immersion type.
- 7) IS:2506 General Requirements for screed board concrete vibrators.
- 8) IS:2514 Specification for concrete vibrating tables.
- 9) IS:3366 Specification for pan vibrators.
- 10) IS:4656 Specification for form vibrators for concrete.
- 11) IS:11993 Code of practice for use of screed board concrete vibrators.
- 12) IS:7251 Specification for concrete finishers.
- 13) IS:2722 Specification for portable swing weigh batchers for concrete (Single and double bucket type).
- 14) IS:2750 Specification for steel scaffoldings.

#### **2.1.7 Codes of Practice:**

- 1) IS:456 Code of practice for plain and reinforced concrete.

- 2) IS:457 Code of practice for general construction of plain and reinforced Concrete for dams and other massive structures.
- 3) IS:3370 Code of practice for concrete structure for storage of liquids (Part 1 to 4)
- 4) IS:3935 Code of practice for composite construction.
- 5) IS:2204 Code of practice for construction of reinforced concrete shell roof
- 6) IS:2210 Criteria for the design of reinforced concrete shell structures and Folded Plates.
- 7) IS:2502 Code of practice for bending and fixing of bars for concrete Reinforcement.
- 8) IS:5525 Recommendation for detailing of reinforcement in reinforced Concrete works.
- 9) IS:2751 Code of practice for welding of mild steel plain and deformed bars used for reinforced concrete construction.
- 10) IS:9417 Specification for welding cold worked bars for reinforced concrete construction.
- 11) IS:3558 Code of practice for use of immersion vibrators for consolidating concrete.
- 12) IS:3414 Code of practice for design and installation of joints in buildings.
- 13) IS:4326 Code of practice for earthquake resistant design and construction of building.
- 14) IS:4014 Code of practice for steel tubular scaffolding (Parts 1 & 2)
- 15) IS:2571 Code of practice for laying in situ cement concrete flooring.
- 16) IS:7861 Code of practice for extreme weather concreting: Part 1 Recommended practice for hot weather concreting.

#### **2.1.8 Construction Safety:**

- 1) IS: 3696 Safety code for scaffolds and ladders.
- 2) IS:7969 Safety code for handling and storage of building materials.
- 3) IS:8989 Safety code for erection of concrete framed structures.

#### **2.2 General:**

The Engineer in charge shall have the right at all times to inspect all operations including the sources of materials, procurement, layout and storage of materials, the concrete batching and mixing equipment and the quality control system. Such an inspection shall be arranged and the Engineer in charge's approval obtained, prior to starting of concrete work. This shall however, not relieve the Contractor from any of his responsibilities. All materials which do not conform to the Specifications shall be rejected.

Materials should be selected so that they can satisfy the design requirements of strength, serviceability, safety, durability and finish with due regards to the functional requirements and the environmental conditions to which the structure will be subjected. Materials complying with codes/standards shall generally be used. Other materials may be used after approval of the

Engineer in charge and after establishing their performance suitability based on previous data, experience or tests.

## **2.3 Materials:**

### **2.3.1 Cement:**

Unless otherwise called for by the Engineer in charge, cement shall be ordinary Portland cement conforming to IS: 269, IS: 8112 or IS: 12269. However, in any case, cement grade shall not be lower than 43 grades.

Where Portland Pozzolana or slag cements are used, it shall be ensured that consistency of quality is maintained, there will be no adverse interactions between the materials and the finish specified is not marred.

Only one type of cement shall be used in a particular unit. The source of supply, type or brand of cement within the same structure or portion thereof shall not be changed without approval from the Engineer in charge.

Cement which is not used within 90 days from its date of manufacture shall be tested at a laboratory approved by the Engineer in charge and until the results of such tests are found satisfactory, it shall not be used in any work.

### **2.3.2 Aggregates (General):**

Aggregates shall consist of naturally occurring stones (crushed or uncrushed), gravel and sand. They shall be chemically inert, strong, hard, clean, durable against weathering, of limited porosity, free from dust/silt/ organic impurities/deleterious materials and conform to IS:383. Aggregates such as slag, crushed over burnt bricks, bloated clay ash, sintered fly ash and tiles shall not be used.

Aggregates shall be washed and screened before use where necessary or if directed by the Engineer in charge.

Aggregates containing reactive materials shall be used only after tests conclusively prove that there will be no adverse effect on strength, durability and finish, including long term effects, on the concrete.

The fineness modulus of sand shall neither be less than 2.2 nor more than 3.2.

The maximum size of coarse aggregate shall be as stated on the drawings but in no case greater than 1/4 of the minimum thickness of the member.

Plums 160 mm and above of a reasonable size may be used in mass concrete where directed.

Plums shall not constitute more than 20% by volume of the concrete.

### **2.3.3 Water:**

Water to be used for both mixing and curing shall conform to IS:456. Potable water is generally satisfactory. Water containing any excess of acid, alkali, sugar or salt shall not be used.

### **2.3.4 Reinforcement:**

All reinforcement steel shall be TMT tor steel conforming to relevant I.S. for all RCC structure with CRS - Fe-500 conforming to IS-1786.

All reinforcement shall be clean, free from pitting, oil, grease, paint, loose mill scales, rust, dirt, dust, or any other substance that will destroy or reduce bond.

All Grade of reinforcement steel shall be as per Price bid & Data-sheet.

### **2.3.5 Admixtures:**

Accelerating, retarding, water-reducing and air entraining admixtures shall conform to IS: 9103 and integral water proofing admixtures to IS: 2645.

Admixtures may be used in concrete as per manufacturer's instructions only with the approval of the Engineer in charge. An admixture's suitability and effectiveness shall be verified by trial mixes with the other materials used in the works. If two or more admixtures are to be used simultaneously in the same concrete mix, their interaction shall be checked and trial mixes done to ensure their compatibility. There should also be no increase in risk of corrosion of the reinforcement or other embedment.

Calcium chloride shall not be used for accelerating set of the cement for any concrete containing reinforcement or embedded steel parts.

Wastage:

Wastage allowance for cement and steel shall be considered in the item rate and no extra payment shall be paid to the Contractor on any account.

#### **2.4 Samples and Tests:**

All materials used for the works shall be tested before use.

Manufacturer's test certificate shall be furnished for each batch of cement/steel and when directed by the Engineer in charge samples shall also be got tested by the Contractor in a laboratory approved by the Engineer in charge at no extra cost. Engineer in charge may appoint separate third-party inspection for the material testing to ensure the quality of the work. The Contractor shall replace the defective material as an outcome of these tests.

Sampling and testing shall be as per IS:2386 under the supervision of the Engineer in charge.

Water to be used shall be tested to comply with requirements of IS:456.

The Contractor shall furnish manufacturer's test certificates and technical literature for the admixture proposed to be used. If directed, the admixture shall be got tested at an approved laboratory at no extra cost.

#### **2.5 Storing of Materials:**

All materials shall be stored in a manner so as to prevent its deterioration and contamination which would preclude its use in the works. Requirements of IS:4082 shall be complied with.

The Contractor will have to make his own arrangements for the storage of adequate quantity of cement. If such cement is not stored properly and has deteriorated, the material shall be rejected. Cement bags shall be stored in dry weatherproof shed with a raised floor, well away from the outer walls and insulated from the floor to avoid moisture from ground. Not more than 15 bags shall be stacked in any tier. Storage arrangement shall be approved by the Engineer in charge. Storage under tarpaulins shall not be permitted. Each consignment of cement shall be stored separately and consumed in its order of receipt.

Each size of coarse and fine aggregates shall be stacked separately and shall be protected from leaves and contamination with foreign material. The stacks shall be on hard, clean, free draining bases, draining away from the concrete mixing area.

The Contractor shall make his own arrangements for storing water at site in tanks to prevent contamination.

The reinforcement shall be stacked on top of timber sleepers to avoid contact with ground/water. Each type and size shall be stacked separately.

#### **2.6 Concrete:**

##### **2.6.1 General:**

Concrete grade shall be as designated on drawings. In concrete grade M15, M20 etc. the number represents the specified characteristic compressive strength of 150X150X150 mm cube at 28 days, expressed in  $\text{N/mm}^2$  as per IS:456. Concrete in the works shall be "DESIGN MIX CONCRETE" or "NOMINAL MIX CONCRETE". All concrete works of grade M5, M7.5 and M10 shall be NOMINAL MIX CONCRETE whereas all other grades, M15 and above, shall be DESIGN MIX CONCRETE.

Concrete grade shall not be lower than M-25 for building and M-30 for water retaining structures (all units of STP including distribution chambers, sludge chambers, inlet/ outlet chambers adjacent to PST/ AT/ SST).

## 2.6.2 Design Mix Concrete:

### (a) Mix Design & Testing:

For Design Mix Concrete, the mix shall be designed according to IS:10262 and SP:23 to provide the grade of concrete having the required workability and characteristic strength not less than appropriate values given in IS:456. The design mix shall be cohesive and does not segregate and should result in a dense and durable concrete and also capable of giving the finish as specified. For liquid retaining structures, the mix shall also result in water tight concrete. The Contractor shall exercise great care while designing the concrete mix and executing the works to achieve the desired result.

The minimum cement content for Design Mix Concrete shall be as per Appendix -A of IS:456 or as given below, whichever is higher.

| Grade of Concrete | Minimum Cement Content in Kg/m <sup>3</sup> of Concrete |
|-------------------|---|
| M15               | 260   |
| M20               | 315   |
| M25               | 360   |
| M30               | 380   |
| M 35              | 400   |

The minimum cement content stipulated above shall be adopted irrespective of whether the Contractor achieves the desired strength with less quantity of cement. The CONTRACTOR's quoted rates for concrete shall provide for the above eventuality and nothing extra shall be paid to the CONTRACTOR on this account. Even in the case where the quantity of cement required is higher than that specified above to achieve desired strength based on an approved mix design, nothing extra shall become payable to the CONTRACTOR.

It shall be the Contractor's sole responsibility to carry out the mix designs at his own cost. He shall furnish to the EMPLOYER at least 30 days before concreting operations, a statement of proportions proposed to be used for the various concrete mixes and the strength results obtained. The strength requirements of the concrete mixes ascertained on 150 mm cubes as per IS:516 shall comply with the requirements of IS:456.

| Grade of Concrete | Minimum Compressive Strength N/sq.mm at 7 days | Specified Characteristic Compressive Strength N/sq.mm at 28 days |
|-------------------|--|--|
| M 15              | 10.0   | 15.0   |
| M 20              | 13.5   | 20.0   |
| M 25              | 17.0   | 25.0   |
| M 30              | 20.0   | 30.0   |



|      |      |      |
|------|------|------|
| M 35 | 23.5 | 35.0 |
| M 40 | 27.0 | 40.0 |

A range of slumps which shall generally be used for various types of construction unless otherwise instructed by the Engineer in charge is given below:

| Structure/Member                           | <i>Slump in millimeters</i> |         |
|--|-----------------------------|---------|
|  | Maximum                     | Minimum |
| Reinforced foundation walls and            | 75                          | 25      |
| Plain footings, caissons and               | 100                         | 25      |
| Slabs, Beams and reinforced walls          | 75                          | 25      |
| Pump & miscellaneous Equipment Foundations | 100                         | 25      |
| Building columns                           | 50                          | 25      |
| Pavements                                  | 50                          | 25      |
| Heavy mass construction                    | 50                          | 25      |

**(b) Batching & Mixing of Concrete:**

Proportions of aggregates and cement, as decided by the concrete mix design, shall be by weight. These proportions shall be maintained during subsequent concrete batching by means of weigh batchers capable of controlling the weights within one percent of the desired value.

Amount of water added shall be such as to produce dense concrete of required consistency, specified strength and satisfactory workability and shall be so adjusted to account for moisture content in the aggregates. Water- cement ratio specified for use by the Engineer in charge shall be maintained. Each time when the work stops, the mixer shall be cleaned out, and while recommencing, the first batch shall have 10% additional cement to allow for sticking in the drum.

Arrangement should be made by the Contractor to have the cubes tested in an approved laboratory or in field with prior consent of the Engineer in charge. Sampling and testing of strength and workability of concrete shall be as per IS:1199, IS:516 and IS:456, IS 3370.

**2.6.3 Nominal Mix Concrete;**

**(a) Mix Design & Testing:**

Mix design and preliminary tests are not necessary for Nominal Mix Concrete.

However, works tests shall be carried out as per IS:456. Proportions for Nominal Mix Concrete and Water Cement Ratio may be adopted as per Table 3 of IS:456. However, it will be the Contractor's sole responsibility to adopt appropriate nominal mix proportions to yield the specified strength.

**(b) Batching & Mixing of Concrete:**

Based on the adopted nominal mixes, aggregates shall be measured by volume. However, cement shall be by weight only.

**2.7 Formwork:**

Formwork shall be all inclusive and shall consist of shoring, bracings, sides of footings, walls, beams and columns, bottom of slabs etc. including ties, anchors, hangers, inserts, false work, wedges etc.

The design and engineering of the formwork as well as its construction shall be the responsibility of the Contractor. However, if so desired by the Engineer in charge, the drawings and calculations for the design of the formwork shall be submitted to the Engineer in charge for approval.

Formwork shall be designed to fulfill the following requirements:

- (a) Sufficiently rigid and tight to prevent loss of grout/ slurry or mortar from the concrete at all stages and appropriate to the methods of placing and compacting.
- (b) Made of suitable materials.
- (c) Capable of providing concrete of the correct shape and surface finish within the specified tolerance limits.
- (d) Capable of withstanding without deflection the worst combination of self-weight, reinforcement and concrete weight, all loads and dynamic effects arising from construction and compacting activities, earthquake, wind and weather forces.
- (e) Capable of easy striking out without shock, disturbance or damage to the concrete.
- (f) Soffit forms capable of imparting a camber if required.
- (g) Soffit forms and supports capable of being left in position if required.
- (h) Capable of being cleaned and/or coated if necessary immediately prior to casting the concrete; design temporary openings where necessary for these purposes and to facilitate the preparation of construction joints.

The formwork may be of timber, plywood, steel, plastic or concrete depending upon the type of finish specified. Sliding forms and slip form may be used with the approval of the Engineer in charge. Timber for formwork shall be well seasoned, free from sap, shakes, loose knots, worm holes, warps and other surface defects. Joints between formwork and between formwork and structures shall be sufficiently tight to prevent loss of slurry from concrete, using seals if necessary.

The faces of formwork coming in contact with concrete shall be cleaned and two coats of approved mould oil applied before fixing reinforcement. All rubbish, particularly chippings, shavings, sawdust, wire pieces dust etc. shall be removed from the interior of the forms before the concrete is placed. Where directed, cleaning of forms shall be done by blasting with a jet of compressed air at no extra cost.

Forms intended for reuse shall be treated with care. Forms that have deteriorated shall not be used. Before reuse, all forms shall be thoroughly scraped, cleaned, nails removed, holes suitably plugged, joints repaired and warped lumber replaced to the satisfaction of the Engineer in charge. The Contractor shall equip himself with enough shuttering to allow for wastage so as to complete the job in time.

Permanent formwork shall be checked for its durability and compatibility with adjoining concrete before it is used in the structure. It shall be properly anchored to the concrete.

Wire ties passing through beams, columns and walls shall not be allowed. In their place bolts passing through sleeves shall be used. Formwork spacers left in situ shall not impair the desired appearance or durability of the structure by causing spilling, rust staining or allowing the passage of moisture.

For liquid retaining structures, sleeves shall not be provided for through bolts nor shall through bolts be removed if provided. The bolts, in the latter case, shall be cut at 25 mm depth from the surface and the hole made good by cement mortar of the same proportion as the concrete just after striking the formwork.

Where specified all corners and angles exposed in the finished structure shall have chamfers or fillets of 20 mm x 20 mm size.

Forms for substructure may be omitted when, in the opinion of the Engineer in charge, the open excavation is firm enough (in hard non-porous soils) to act as a form. Such excavations shall be larger, as approved by the Engineer in charge, than that required as per drawing to compensate for irregularities in excavation.

The Contractor shall provide adequate props carried down to a firm bearing without overloading any of the structures.

The shuttering for beams and slabs shall be so erected that the side shuttering of beams can be removed without disturbing the bottom shuttering. If the shuttering for a column is erected for the full height of the column, one side shall be built up in sections as placing of concrete proceeds or windows left for placing concrete from the side to limit the drop of concrete to 1.0m or as approved by the Engineer in charge. The Contractor shall temporarily and securely fix items to be casted (embedment / inserts) in a manner that will not hinder the striking of forms or permit loss of grout.

Formwork showing excessive distortion, during any stage of construction, shall be repositioned and strengthened. Placed concrete affected by faulty formwork, shall be entirely removed and formwork corrected prior to placement of new concrete at Contractor's cost.

The striking time for formwork shall be determined based on the following requirements:

- (a) Development of adequate concrete strength;
- (b) Permissible deflection at time of striking form work;
- (c) Curing procedure employed - its efficiency and effectiveness;
- (d) Subsequent surface treatment to be done;
- (e) Prevention of thermal cracking at re-entrant angles;
- (f) Ambient temperatures; and
- (g) Aggressiveness of the environment (unless immediate adequate steps are taken to prevent damage to the concrete).

Under normal circumstances (generally where temperatures are above 20°C) forms may be struck after expiry of the time period given in IS:456 unless approved otherwise by the Engineer

in charge. For Portland Pozzolana/slag cement the stripping time shall be suitably modified as approved by the Engineer in charge. It is the Contractor's responsibility to ensure that forms are not struck until the concrete has developed sufficient strength to support itself, does not undergo excessive deformation and resist surface damage and any stresses arising during the construction period.

## 2.8 Reinforcement Workmanship;

Reinforcing bars supplied bent or in coils shall be straightened cold without damage. No bending shall be done when ambient temperature is below 5°C. Local warming may be permitted if steel is kept below 10°C. All bars shall be accurately cut and bent gradually and according to the sizes and shapes shown on the drawings/ schedules or as directed by Engineer in charge. Re-bending or straightening incorrectly bent bars shall not be done without the approval of the Engineer in charge.

Reinforcement shall be accurately fixed and maintained firmly in the correct position by the use of blocks, spacers, chairs, binding wire etc. to prevent displacement during placing and compaction of concrete. The tied in place reinforcement shall be approved by the Engineer in charge prior to concrete placement. Spacers shall be of such materials and designs as will be durable, not lead to corrosion of the reinforcement and not cause spilling of the concrete cover. Binding wire shall be 16-gauge soft annealed wires. Ends of the binding wire shall be bent away from the concrete surface and in no case encroach into the concrete cover.

Substitution of reinforcement, laps/splices not shown on drawing shall be subject to Engineer in charge's approval.

## 2.9 Tolerances:

Tolerance for formwork and concrete dimensions shall be as per IS:456 unless specified otherwise.

Tolerances specified for horizontal or vertical building lines or footings shall not be construed to permit encroachment beyond the legal boundaries.

The formwork shall be designed and constructed to the shapes, lines and dimensions shown on the drawings within the tolerances given below:

|     |   |  |
|-----|---|--|
| (a) | Deviation from specified dimensions of cross section of columns and beams   | - 6 mm+ 12 mm  |
| (b) | Deviations from dimensions of footings (Tolerances apply to concrete dimensions only, not to positioning of vertical reinforcing steel or dowels) |  |
|     | 1) Dimension in plan  | - 12 mm+ 50 mm   |
|     | 2) Eccentricity   | 0.02 times the width of the footing in the direction of deviation but not more than 50 mm. |
|     | 3) Thickness  | ± 0.05 times the specified   |

|  |  |           |
|--|--|-----------|
|  |  | thickness |
|--|--|-----------|

## 2.10 Preparation Prior to Concrete Placement:

Before concrete is actually placed in position, the inside of the formwork shall be cleaned and mould oil applied, inserts and reinforcement shall be correctly positioned and securely held, necessary openings, pockets, etc. provided.

All arrangements-formwork, equipment and proposed procedure, shall be approved by the Engineer in charge. Contractor shall maintain separate Pour Card for each pour as per the format enclosed.

## 2.11 Transporting, Placing and Compacting Concrete:

Concrete shall be transported from the mixing plant to the formwork with minimum time lapse by methods that shall maintain the required workability and will prevent segregation, loss of any ingredients or ingress of foreign matter or water.

In all cases concrete shall be deposited as nearly as practicable directly in its final position. To avoid segregation, concrete shall not be re handled or caused to flow. For locations where, direct placement is not possible and in narrow forms the Contractor shall provide suitable drops and "Elephant Trunks". Concrete shall not be dropped from a height of more than 1.0m.

Concrete shall not be placed in flowing water. Under water, concrete shall be placed in position by tremie or by pipeline from the mixer and shall never be allowed to fall freely through the water.

While placing concrete the Contractor shall proceed as specified below and also ensure the following:

- (a) Continuously between construction joints and pre-determined abutments.
- (b) Without disturbance to forms or reinforcement.
- (c) Without disturbance to pipes, ducts, fixings and the like to be cast in; ensure that such items are securely fixed. Ensure that concrete cannot enter open ends of pipes and conduits etc.
- (d) Without dropping in a manner that could cause segregation or shock.
- (e) In deep pours only when the concrete and formwork designed for this purpose and by using suitable chutes or pipes.
- (f) Do not place if the workability is such that full compaction cannot be achieved.
- (g) Without disturbing the unsupported sides of excavations; prevent contamination of concrete with earth. Provide sheeting if necessary. In supported excavations, withdraw the linings progressively as concrete is placed.
- (h) If placed directly onto hardcore or any other porous material, dampen the surface to reduce loss of water from the concrete.
- (i) Ensure that there is no damage or displacement to sheet membranes.
- (j) Record the time and location of placing structural concrete.

Concrete shall normally be compacted in its final position within thirty minutes of leaving the mixer. Concrete shall be compacted during placing with approved vibrating equipment without causing segregation until it forms a solid mass free from voids thoroughly worked around reinforcement and embedded fixtures and into all corners of the formwork. Immersion vibrators shall be inserted vertically at points not more than 450 mm apart and withdrawn slowly till air bubbles cease to come to the surface, leaving no voids. When placing concrete in layers advancing horizontally, care shall be taken to ensure adequate vibration, blending and melding of the concrete between successive layers. Vibrators shall not be allowed to come in contact with reinforcement, formwork and finished surfaces after start of initial set. Over-vibration shall be avoided.

Concrete may be conveyed and placed by mechanically operated equipment after getting the complete procedure approved by the Engineer in charge. The slump shall be held to the minimum necessary for conveying concrete by this method. When concrete is to be pumped, the concrete mix shall be specially designed to suit pumping. Care shall be taken to avoid stoppages in work once pumping has started.

Except when placing with slip forms, each placement of concrete in multiple lift work shall be allowed to set for at least 24 hours after the final set of concrete before the start of subsequent placement. Placing shall stop when concrete reaches the top of the opening in walls or bottom surface of slab, in slab and beam construction, and it shall be resumed before concrete takes initial set but not until it has had time to settle as approved by the Engineer in charge. Concrete shall be protected against damage until final acceptance.

#### **2.12 Mass Concrete Works:**

Sequence of pouring for mass concrete works shall be as approved by the Engineer in charge. The Contractor shall exercise great care to prevent shrinkage cracks and shall monitor the temperature of the placed concrete if directed.

#### **2.13 Curing:**

Curing and protection shall start immediately after the compaction of the concrete to protect it from:

- (a) Premature drying out, particularly by solar radiation and wind;
- (b) Leaching out by rain and flowing water;
- (c) Rapid cooling during the first few days after placing;
- (d) High internal thermal gradients;
- (e) Low temperature or frost;
- (f) Vibration and impact which may disrupt the concrete and interfere with its bond to the reinforcement.

All concrete, unless approved otherwise by the Engineer in charge, shall be cured by use of continuous sprays or ponded water or continuously saturated coverings of sacking, canvas or other absorbent material for the period of complete hydration with a minimum of 7 days. The quality of curing water shall be the same as that used for mixing.

Where a curing membrane is approved to be used by the Engineer in charge, the same shall be of a non-wax base and shall not impair the concrete finish in any manner. The curing compound

to be used shall be approved by the EMPLOYER before use and shall be applied with spraying equipment capable of a smooth, even textured coat.

Curing may also be done by covering the surface with an impermeable material such as polyethylene, which shall be well sealed and fastened.

## **2.14 Construction Joints and Keys:**

Construction joints will be as shown in the drawing or as approved by the EMPLOYER. Concrete shall be placed without interruption until completion of work between construction joints. If stopping of concreting becomes unavoidable anywhere, a properly formed construction joint shall be made with the approval of the Engineer in charge.

Dowels for concrete work, not likely to be taken up in the near future, shall be coated with cement slurry and encased in lean concrete as indicated on the drawings or as approved by the Engineer in charge.

Before resuming concreting on a surface which has hardened all laitance and loose stone shall be thoroughly removed by wire brushing/hacking and surface washed with high pressure water jet and treated with thin layer of cement slurry for vertical joints and horizontal layers.

When concreting is to be resumed on a surface which has not fully hardened, all laitance shall be removed by wire brushing, the surface wetted, free water removed and a coat of cement slurry applied. On this, a layer of concrete not exceeding 150mm thickness shall be placed and well rammed against the old work. **Thereafter work shall proceed in the normal way.**

## **2.15 Foundation Bedding:**

All earth surfaces upon which or against which concrete is to be placed, shall be well compacted and free from standing water, mud or debris. Soft or spongy areas shall be cleaned out and back filled with either soil-cement mixture, lean concrete or clean sand compacted as approved by the Engineer in charge. The surfaces of absorptive soils shall be moistened.

Concrete shall not be deposited on large sloping rock surfaces. The rock shall be cut to form rough steps or benches by picking, barring or wedging. The rock surface shall be kept wet for 2 to 4 hours before concreting.

## **2.16 Finishes:**

### **2.16.1 General:**

The formwork for concrete works shall be such as to give the finish as specified. The Contractor shall make good any unavoidable defects as approved consistent with the type of concrete and finish as specified. Defects due to bad workmanship (e.g. damaged or misaligned forms, defective or poorly compacted concrete) will not be accepted. The Contractor shall construct the formwork using the correct materials and to meet the requirements of the design and to produce finished concrete to required dimensions, plumbs, planes and finishes.

#### **Surface Finish Type F1:**

The main requirement is that of dense, well-compacted concrete. No treatment is required except repair of defective areas, filling all form tie holes and cleaning up of loose or adhering debris. For surfaces below grade, which will receive waterproofing treatment, the concrete

shall be free of surface irregularities, which would interfere with proper and effective application of waterproofing material specified for use.

**Surface Finish Type F2:**

The appearance shall be that of a smooth dense, well-compacted concrete showing the slight marks of well fitted shuttering joints. The Contractor shall make good any blemishes.

**Surface Finish Type F3:**

This finish shall give an appearance of smooth, dense, well-compacted concrete with no shutter marks, stain free and with no discoloration, blemishes, arises, air holes etc. Only lined or coated plywood with very tight joints shall be used to achieve this finish. The panel size shall be uniform and as large as practicable. Any minor blemishes that might occur shall be made good by the Contractor.

**Integral Cement Finish on Concrete Floor:**

In all cases where integral cement finish on a concrete floor has been specified, the top layer of concrete shall be screened off to proper level and tamped with tamper having conical projections so that the aggregate shall be forced below the surface. The surface shall be finished with a wooden float and a trowel with pressure. The finish shall be continued till the concrete reaches its initial set. No cement or cement mortar finish shall be provided on the surface. Where specified, a floor hardener as approved by the Engineer-In-Charge shall be supplied and used as recommended by the manufacturer.

The formwork for concrete works shall be such as to give the finish as specified. The Contractor shall make good any unavoidable defects as approved consistent with the type of concrete and finish specified; defects due to bad workmanship (e.g. damaged or misaligned forms, defective or poorly compacted concrete) will not be accepted. The Contractor shall construct the formwork using the correct materials and to meet the requirements of the design and to produce finished concrete to required dimensions, plumbs, planes and finishes.

**2.17 Repair and Replacement of Unsatisfactory Concrete:**

Immediately after the shuttering is removed, all the defective areas such as honey-combed surfaces, rough patches, holes left by form bolts etc. shall be inspected by the Engineer in charge who may permit patching of the defective areas or reject the concrete work.

All through holes for shuttering shall be filled for full depth and neatly plugged flush with surface.

Rejected concrete shall be removed and replaced by the Contractor at no additional cost to the Employer.

For patching of defective areas all loose materials shall be removed and the surface shall be prepared as approved by the Engineer in charge.

Bonding between hardened and fresh concrete shall be done either by placing cement mortar or by applying epoxy. The decision of the Engineer in charge as to the method of repairs to be adopted shall be final and binding on the Contractor. The surface shall be saturated with water for 24 hours before patching is done with 1:5 cement sand mortar. The use of epoxy for bonding fresh concrete shall be carried out as approved by the Engineer in charge.



## **2.18 Vacuum Dewatering of Slabs:**

Where specified floor slabs, either grade or suspended, shall be finished by vacuum dewatering including all operations such as poker vibration, surface vibration, vacuum processing, floating and toweling as per equipment manufacturers recommendation. The equipment to be used shall be subject to the Engineer in charge's approval.

## **2.19 Hot Weather Requirements:**

Concreting during hot weather shall be carried out as per IS:7861 (Part I).

Adequate provisions shall be made to lower concrete temperatures which shall not exceed 40° C at the time of placement of fresh concrete.

Where directed by the Engineer in charge, the Contractor shall spray non-wax based curing compound on unformed concrete surfaces at no extra costs.

### **Cold Weather Requirements.**

Concreting during cold weather shall be carried out as per IS: 7861 (Part II).

The ambient temperature during placement and up to final set shall not fall below 5° C. Approved antifreeze/accelerating additives shall be used where directed.

For major and large-scale concreting works the temperature of concrete at times of mixing and placing, the thermal conductivity of the formwork and its insulation and stripping period shall be closely monitored.

## **2.20 Liquid Retaining Structures:**

The Contractor shall take special care for concrete for liquid retaining structures, underground structures and those others specifically called for to guarantee the finish and water tightness.

The minimum level of surface finish for liquid retaining structures shall be as defined elsewhere. All such structures shall be hydro-tested.

The Contractor shall make all arrangements for hydro-testing of structure, all arrangements for testing such as temporary bulk heads, pressure gauges, pumps, pipe lines etc.

The Contractor shall also make all temporary arrangements that may have to be made to ensure stability of the structures during construction.

Any leakage that may occur during the hydro-test or subsequently during the defects liability period or the period for which the structure is guaranteed shall be effectively stopped either by cement/epoxy pressure grouting, guniting or such other methods as may be approved by the Engineer in charge. All such rectification shall be done by the Contractor to the entire satisfaction of the Engineer in charge at no extra cost.

## **2.21 Testing Concrete Structures for Leakage:**

Hydro-static test for water tightness shall be done at full storage level or soffit of cover slab, as may be directed by the Engineer in charge, as described below:

In case of structures whose external faces are exposed, such as elevated tanks, the requirements of the test shall be deemed to be satisfied if the external faces show no sign of

leakage or sweating and remain completely dry during the period of observation of seven days after allowing a seven-day period for absorption after filling with water.

In the case of structures whose external faces are buried and are not accessible for inspection, such as underground tanks, the structures shall be filled with water and after the expiry of seven days after the filling; the level of the surface of the water shall be recorded. The level of water shall be recorded again at subsequent intervals of 24 hrs. Over a period of seven days. Backfilling shall be withheld till the tanks are tested. The total drop in surface level over a period for seven days shall be taken as an indication of the water tightness of the structure. The Engineer in charge shall decide on the actual permissible nature of this drop in the surface level, considering whether the structures are open or closed and the corresponding effect it has on evaporation losses. Unless specified otherwise, a structure whose top is covered shall be deemed to be water tight if the total drop in the surface level over a period of seven days does not exceed 40 mm.

Each compartment/segment of the structure shall be tested individually and then all together.

For structures such as pipes, tunnels etc. the hydrostatic test shall be carried out by filling with water, after curing as specified, and subjecting to the specified test pressure for specified period. If during this period the loss of water does not exceed the equivalent of the specified rate, the structure shall be considered to have successfully passed the test.

## **2.22 Optional Tests:**

If the Employer feels that the materials i.e. cement, sand, coarse aggregates, reinforcement and water are not in accordance with the Specifications or if specified concrete strengths are not obtained, he may order tests to be carried out on these materials in laboratory, to be approved by the Engineer in charge, as per relevant IS Codes. Contractor shall have to pay for these tests.

In the event of any work being suspected of faulty material or workmanship requiring its removal or if the works cubes do not give the stipulated strengths, the Engineer in charge reserves the right to order the Contractor to take out cores and conduct tests on them or do ultrasonic testing or load testing of structure, etc. The Engineer in charge also reserves the right to ask the Contractor to dismantle and re-do such unacceptable work, at no cost to the Engineer in charge. Alternately Engineer in charge also reserves the right to ask the CONTRACTOR to dismantle and re-do such unacceptable work at the cost of CONTRACTOR.

## **2.23 Grouting:**

### **2.23.1 Standard Grout:**

Grout shall be provided as specified on the drawings.

The proportion of Standard Grout shall be such as to produce a flow able mixture consistent with minimum water content and shrinkage. Surfaces to be grouted shall be thoroughly roughened and cleaned. All structural steel elements to be grouted shall be cleaned of oil, grease, dirt etc. The use of hot, strong caustic solution for this purpose will be permitted. Prior to grouting, the hardened concrete shall be saturated with water and just before grouting, water in all pockets shall be removed. Grouting once started shall be done quickly and continuously. Variation in grout mixes and procedures shall be permitted if approved by the Engineer in charge. The grout proportions shall be limited as follows:

| Use            | Grout Thickness                     | Mix Proportions                                | Water<br>Cement Ratio<br>(max) |
|----------------|-------------------------------------|--|--------------------------------|
| 1. Fluid mix   | Under 25mm                          | One-part Portland Cement<br>to one-part sand   | 0.44                           |
| b) General mix | 25mm and over but<br>less than 50mm | One-part Portland Cement<br>to 2 parts of sand | 0.53                           |
| c) Stiff mix   | 50mm and over                       | One-part Portland Cement<br>to 3 parts of sand | 0.53                           |

### 2.23.2 Non-Shrink Grout:

Non-shrink grout where required shall be provided in strict accordance with the manufacturer's instructions / specifications on the drawing.

#### Inspection:

All materials, workmanship and finished construction shall be subject to continuous inspection and approval of Engineer in charge. Materials rejected by Engineer in charge shall be expressly removed from site and shall be replaced by Contractor immediately.

#### Clean-Up:

Upon the completion of concrete work, all forms, equipment, construction tools, protective coverings and any debris, scraps of wood, etc. resulting from the work shall be removed and the premises left clean.

#### Acceptance Criteria:

Any concrete work shall satisfy the requirements given below individually and collectively for it to be acceptable.

- a) Properties of constituent materials;
- b) Characteristic compressive strength;
- c) Specified mix proportions;
- d) Minimum cement content;
- e) Maximum free-water/cement ratio;
- f) Workability;
- g) Temperature of fresh concrete;
- h) Density of fully compacted concrete;
- i) Cover to embedded steel;
- j) Curing;
- k) Tolerances in dimensions;

- l) Tolerances in levels;
- m) Durability;
- n) Surface finishes;
- o) Special requirements such as;
  - i) Water tightness
  - ii) Resistance to aggressive chemicals
  - iii) Resistance to freezing and thawing
  - iv) Very high strength
  - v) Improved fire resistance
  - vi) Wear resistance

vii) Resistance to early thermal cracking

The Engineer in charge's decision as to the acceptability or otherwise of any concrete work shall be final and binding on the Contractor. For work not accepted, the Engineer in charge may review and decide whether remedial measures are feasible so as to render the work acceptable. The Engineer in charge shall in that case direct the Contractor to undertake and execute the remedial measures. These shall be expeditiously and effectively implemented by the Contractor. Nothing extra shall become payable to the Contractor by the Employer for executing the remedial measures.

## **2.25 Preformed Fillers and Joint Sealing Compound:**

### **2.25.1 Materials:**

Preformed filler for expansion/isolation joints shall be non-extruding and resilient type of bitumen impregnated fibers conforming to IS:1838 (Part I).

Bitumen coat to concrete/masonry surfaces for fixing the preformed bitumen filler strip shall conform to IS:702. Bitumen primer shall conform to IS:3384.

Sealing compound for filling the joints above the preformed bitumen filler shall conform to Grade 'A' as per IS:1834.

### **2.25.2 Workmanship:**

The thickness of the preformed bitumen filler shall be 25mm for expansion joints and 50mm for isolation joints around foundation supporting rotatory equipment's. Contractor shall procure the strips of the desired thickness and width in lengths as manufactured. Assembly of small pieces/thicknesses of strips to make up the specified size shall not be permitted.

The concrete/masonry surface shall be cleaned free from dust and any loose particles. When the surface is dry, one coat of industrial blown type bitumen of grade 85/25 conforming to IS:702 shall be applied hot by brushing at the rate of 1.20 kg/m<sup>2</sup>. When the bitumen is still hot the preformed bitumen filler shall be pressed and held in position till it completely adheres. The surface of the filler against which further concreting/masonry work is to be done shall similarly be applied with one coat of hot bitumen at the rate of 1.20 kg/m<sup>2</sup>.

Sealing compound shall be heated to a pouring consistency for enabling it to run molten in a uniform manner into the joint. Before pouring the sealing compound, the vertical faces of the concrete joint shall be applied hot with a coat of bitumen primer conforming to IS: 3384 in order to improve the adhesive quality of the sealing compound.

Expansion joints between beams/slabs shall be provided with 100mm wide x 4mm thick mild steel plate at the soffit of RCC beams/slabs to support and prevent the preformed joint filler from dislodging. This plate shall be welded to an edge angle of ISA 50 x 50 x 6mm provided at the bottom corner, adjacent to the expansion joint of one of the beams/slabs, by intermittent fillet welding. Steel surfaces shall be provided with 2 coats of red oxide zinc chrome primer and 3 coats of synthetic enamel paint finish.

## SECTION 8: ITEMWISE SPECIFICATIONS

### MANDVI NAGARPALIKA

**Item No.1 Excavation for foundation up to 1.5 M. depth including sorting out and stacking of useful materials and disposing of the excavated stuff up to 50-meter lead in loose or soft soil.**

#### **1.0. General**

- 1.1.** Any soil which generally yields to the application of pickaxes and shovels, phawaras rakes or any such ordinary excavating implement or organic soil, gravel silt, sand turf loam, clay, peat etc., fall under this category

#### **2.0. Clearing the site**

- 2.1.** The site on which the structure is to be built shall be cleared, and all obstructions loose stone, materials and rubbish of all kind bush wood and trees shall be remove! as directed The materials so obtained shall be property of the Government and shall be conveyed und stacked as directed within 50 m lead. The roots of the trees coming in the sides shall be cut and coated with a hot asphalt.
- 2.2.** The rate of side clearance is deemed to be included in the rate of earth work for which no extra will be paid.

#### **3.0. Setting out**

After clearing the site the centre lines will be given, by the Engineer-in-charge. The contractor shall assume full responsibility for alignment, elevation and dimension of each and all 'parts of the work. Contractor shall supply labours materials, etc. required for setting out the reference marks and bench 'marks and shall maintain them as long as required and directed.

#### **4.0. Excavation**

The excavation in foundation shall be carried out in true line and level and shall have the width and depth as shown in the drawings or as directed. The contractor shall do the necessary shoring and shutting or providing necessary slopes to a safe angle, at his own cost. The payment for such precautionary measures shall be paid separately if not specified. The bottom of the excavated area shall be levelled both longitudinally and transversely as directed by removing and watering as required No. earth filling will be allowed for bringing it to level If by mistake or any excavation is made deeper or wider than, that shown on the plan or directed. The extra depth or width shall be made up with concrete of same proportion as specified for the foundation concrete at the cost of the contractor. The excavation up to 1.5 m depth shall be measured under this item.

#### **5.0. Disposal of the excavated stuff**

- 5.1.** The excavated stuff of the selected type shall be used in filling the trenches and plinth or levelling the ground in layers including ramming and watering etc.

- 5.2. The balance of the excavated quantity shall be removed by the contractor from the site of work to a place as directed with lead up to 50 M. and all lift.

**6.0. Mode of measurements & payment**

- 6.1. The measurement of excavation in trenches for foundation shall be made according to the sections of trenches shown on the drawing or as per sections given by the Engineer-in-charge. No payment shall be made for surplus excavation made in excess of above requirements or due to stopping and sloping back as found necessary on account of conditions of soil and requirements of safety.
- 6.2. The rate shall be for a unit of one cubic meter.

|   |
|---|
| <b>Item No.2 Providing and laying cement concrete 1:3:6 (1-Cement: 3- coarse sand : 6- hand broken stone aggregates 40 mm nominal size) and curing complete excluding cost of formwork in (A) Foundation and Plinth</b> |
|---|

**1.0. Materials:**

- 1.1. Water, shall conform to M-1. Sand shall conform to M-4. Cement shall conform to M-7. Stone aggregate 40 mm. nominal size shall conform to M-10.

**2.0. Workmanship:**

**2.1. General:**

- 2.1.1. Before starting concrete bed of foundation trenches shall be cleared of all loose materials, leveled, watered and rammed as directed.

**2.2. Proportion of Mix:**

- 2.2.1. The Proportion of cement, sand and coarse aggregate shall be one part of cement, 3 parts of sand, 6 parts of stone aggregates and shall so measure by volume.

**2.3. Mixing:**

- 2.3.1. The concrete shall be mixed in a mechanical mixer at the site of work for cement concrete 1:3:6 (1-Cement: 3- coarse sand: 6- hand broken stone aggregates 40 mm nominal size). Hand mixing may however be allowed for smaller quantity of work if approved by the Engineer-in-charge. When hand mixing is permitted by the Engineer in charge in case of break-down of machineries and in the interest of the work, it shall be carried out on a water tight platform and care shall be taken to ensure that mixing is continued until the mass is uniform in color and consistency. However, such cases 10% more cement than otherwise required shall have to be used without any extra cost. The mixing in mechanical mixer shall be done for a period 1 to 2 minutes. The quantity of water shall be sufficient to produce a dense concrete of required workability for the purpose.

**2.4. Transporting & Placing the concrete:**

- 2.4.1. The concrete shall be handled from the place of mixing to the final position in not more than 15 minutes by the methods directed and shall be placed into its final position, compacted and finished within 30 minutes of mixing with water i.e. before the setting commences.
- 2.4.2. The concrete shall be laid in layers of 15 cms. to 20 cms.

**2.5. Compacting:**

- 2.5.1. The concrete shall be crammed with heavy iron rammers and rapidly to get the required compaction and allow all the interstices to be filled with mortar.
- 2.6. Curing:**
- 2.6.1. After the final set, the concrete shall be kept continuously wet, if required by ponding for a period of not less than 7 days from the sale of placement.
- 2.7. Mode of measurement and Payment:**
- 2.7.1. The concrete shall be measured for its length breadth and depth, limiting dimensions to those specified on plan or as directed.
- 2.7.2. The rate shall be for a unit of one cubic meter.

**ITEM NO- 3 Providing formwork of ordinary timber planking so as to give a rough finish including centering shuttering strutting and propping etc. Height of propping and centering below supporting floor to ceiling not exceeding 4 M. and removal of the same for in situ reinforced concrete and plain concrete work in. (A) Foundation Footing and base of column**

## **1.0. Materials**

- 1.1. The shuttering to be provided shall be of ordinary timber plank and shall conform to M-26.
- 1.2. The dimensions of scantlings and battens shall conform to the design. The strength of the wood shall not be less than that assumed in the design.

## **2.0. Workmanship**

- 2.1. The form work shall conform to the shape lines and dimensions as shown on the plans and be constructed as to remain sufficiently rigid during the placing and compacting of the concrete. Adequate arrangements shall be made by the contractor to safe-guard against any settlement of the form-work during the course of concreting and after concreting. The form work of shuttering, centering, scaffolding, bracing etc. shall be as per design.

## **2.2. Clearing and Treatment of forms:**

- 2.2.1. All rubbish, particularly chipping shaving and saw dust shall be removed from the interior of the form before the concrete work is placed and the-form in contact with concrete shall be cleaned and thoroughly wetted or treated. The surface shall be then coated with soap solution applied before concreting is done. Soap solution for the purpose shall be prepared by dissolving yellow soap in water to get consistency of paint. Alternatively a coat of raw linseed oil shall be applied after thoroughly cleaning the surface. Care shall be taken that the coating does not get on construction joint surface and reinforced bars.

## **2.3. Stripping time:**

- 2.3.1. In normal circumstances and where ordinary cement is used forms may be struck after expiry of following periods.
- (a) Sides of walls columns and vertical faces of beams .....24 to 48 hours.
- (b) Beam soffits, (props, left under).....7 days.
- (c) Removal of props slabs:
- (i) Slabs spanning up to 4.5. m.....7 days.
- (ii) Spanning over 4.5 mm.....14 days.



(d) Removal of props t beams and Arches:

- (i) Spanning up to 6 m.....14 days.  
(ii) Spanning over 6 m.....21 days.

## **2.4. Procedure when removing the form work:**

**2.4.1.** All form work shall be removed without such shock or vibrations as would damage the reinforced concrete surface. Before the soffits form work and struts are removed, the soffits and the concrete surface shall be exposed where necessary in order to ascertain that the concrete has sufficiently hardened

## **2.5. Centering:**

**2.5.1.** The centering to be provided shall be got approved. It shall be sufficiently strong to ensure absolute safety of the form work and concrete work before, during and after pouring concrete. Watch should be kept to see that behavior or centering and form work is satisfactory during concreting. Erection should also be such that it would allow removal

of forms in proper sequence without damaging either the concrete or the forms to be removed.

**2.5.2.** The props of centering shall be provided on firm foundation or base of sufficient strength to carry the loads without any settlement.

**2.5.3.** The centering and form work shall, be inspected and approved by the Engineer-in-charge before concreting.

But this will not relieve the contractor of his responsibility for strength, -adequacy and safety of form work and centering. If there is a failure of form work or centering, contractor shall be responsible for the damages to property.

## **2.6. Scaffolding:**

**2.6.1.** All scaffolding, hoisting arrangements and ladders etc., required for the facilitating of conceding shall be provided and removed on completion of work by contractor at his own expense. The scaffolding, hoisting

**ITEM NO- 4 Providing formwork of ordinary timber planking so as to give a rough finish including centering shuttering strutting and propping etc. Height of propping and centering below supporting floor to ceiling not exceeding 4 M. and removal of the same for in situ reinforced concrete and plain concrete work in. (G) Column Piller Post and Strut**

## **1.0. Materials**

**1.1.** The shuttering to be provided shall be of ordinary timber plank and shall conform to M-26.

**1.2.** The dimensions of scantlings and battens shall conform to the design. The strength of the wood shall not be less than that assumed in the design.

## **2.0. Workmanship**

**2.1.** The form work shall conform to the shape lines and dimensions as shown on the plans and be constructed as

to remain sufficiently rigid during the placing and compacting of the concrete. Adequate arrangements shall be made

by the contractor to safeguard against any settlement of the form-work during the course of concreting and after concreting. The form work of shuttering, centering, scaffolding, bracing etc. shall be as per design.

## **2.2. Clearing and Treatment of forms:**

**2.2.1.** All rubbish, particularly chipping shaving and saw dust shall be removed from the interior of the form before the concrete work is placed and the form in contact with concrete shall be cleaned and thoroughly wetted or treated. The surface shall be then coated with soap solution applied before concreting is done.

Soap

solution for the purpose shall be prepared by dissolving yellow soap in water to get consistency of paint.

Alternatively a coat of raw linseed oil shall be applied after thoroughly cleaning the surface. Care shall be taken

that the coating does not get on construction joint surface and reinforced bars.

## **2.3. Stripping time:**

**2.3.1.** In normal circumstances and where ordinary cement is used forms may be struck after expiry of following periods.

(a) Sides of walls columns and vertical faces of beams .....24 to 48 hours.

(b) Beam soffits, (props, left under) .....7 days.

(c) Removal of props slabs:

(i) Slabs spanning up to 4.5 m .....7 days.

(ii) Spanning over 4.5 m .....14 days.

(d) Removal of props for beams and Arches:

(i) Spanning up to 6 m .....14 days.

(ii) Spanning over 6 m .....21 days.

## **2.4. Procedure when removing the form work:**

**2.4.1.** All form work shall be removed without such shock or vibrations as would damage the reinforced concrete

surface. Before the soffits form work and struts are removed, the soffits and the concrete surface shall be exposed

where necessary in order to ascertain that the concrete has sufficiently hardened

## **2.5. Centering:**

**2.5.1.** The centering to be provided shall be got approved. It shall be sufficiently strong to ensure absolute safety of

the form work and concrete work before, during and after pouring concrete. Watch should be kept to see that behavior

of centering and form work is satisfactory during concreting. Erection should also be such that it would allow removal

of forms in proper sequence without damaging either the concrete or the forms to be removed.

**2.5.2.** The props of centering shall be provided on firm foundation or base of sufficient strength to carry the loads

without any settlement.

**2.5.3.** The centering and form work shall, be inspected and approved by the Engineer-in-charge before concreting.

But this will not relieve the contractor of his responsibility for strength, adequacy and safety of form work and

centering. If there is a failure of form work or centering, contractor shall be responsible for the damages to property.

## **2.6. Scaffolding:**

**2.6.1.** All scaffolding, hoisting arrangements and ladders etc., required for the facilitating of conceding shall be provided and removed on completion of work by contractor at his own expense. The scaffolding, hoisting

|   |
|---|
| <b>Item No.5 Providing TMT Bar FE 500D reinforcement for R.C.C. work including bending, binding and placing in position complete upto floor two level</b> |
|---|

**1.0. Materials**

**1.1.** Mild Steel bars shall conform to M-18. Mild steel binding wires shall conform to M-21.

**2.0. Workmanship**

**2.1.** The work shall consist of furnishing and-placing reinforcement to the shape and dimensions shown as on the drawings or as directed

**2.2.** Steel shall be clean and free from rust and loose mill scale at the time of fixing in position and subsequent concreting.

**2.3.** Reinforcing steel shall conform accurate to the dimensions given in the bar bending schedules shown on relevant drawings. Bars shall be bent cold to specified shape and dimensions or as directed, using a proper bar bender, operated by hand or power to attain proper radius of bends. Bars shall not be bent or straightened in a manner that will injure the material. Bars bent during transport-or handling shall be straightened before being used on the work. They shall not be heated to facilitate bending Unless otherwise specified a "U" type hook at the end of each bar shall invariably be provided to main reinforcement. The radius of the bend shall not be less than twice the diameter of the round bar and the length of the straight part of the bar beyond the end of the curve shall be at least four times the diameter of the round bar. In case of bars which are not round and in case of deformed bars, the diameter shall be taken as the diameter of circle having an equivalent effective area. The hooks shall be suitably encased to prevent any splitting of the concrete.

**2.4.** All the reinforcement bars shall lie accurately placed in exact position shown on the drawings, and shall be securely held in position during placing of concrete by annealed binding wire not less than 1 mm in size, and by using stay blocks or metal chair spacers, metal hangers supporting wires or other approved devices at sufficiently close intervals, Bars shall not be allowed to sag between supports nor displaced during concreting or any other operations of the work. All devices used for positioning shall be of non-corrodible material. Wooden and metal supports shall not extend to the surface of concrete, except where shown on drawings. Placing bars on layers of freshly laid concrete as the work progresses for adjusting bar spacing shall not be allowed Pieces of broken stone or brick and wooden blocks shall not be used Layers of bars shall be separated by spacer bars, precast mortar blocks or other approved devices Reinforcement after being placed in position shall be maintained in a clean condition until completely embedded in concrete. Special care shall be exercised to prevent any displacement of reinforcement in concrete already placed. To prevent reinforcement from corrosion, concrete cover shall be provided as indicated on drawings. All the bars protruding from concrete and to which other bars are to be laced and which are likely to be exposed for a period exceeding 10 days shall be protected by a thick coat of neat cement grout.

**2.5.** Bars crossing each other where required shall be secured by binding wire (annealed) of size not less than 1 mm. in such a manner that they do not slip over each other at the time of fixing and concreting.

- 2.6.** As far possible, bars of full length shall be used. In case this is not possible. Over lapping of bars shall be done as directed When practicable, overlapping bars shall not touch each other, but be kept apart by 25 mm. Where not feasible, overlapping bars shall be bound with annealed wires not less than 1 mm. thick twisted tight. The overlaps shall be staggered for different bars and located at points, along the span where neither shear nor bending moment is maximum.
- 2.7.** Whenever indicated on the drawings or desired by the Engineer-in-charge, bars shall be jointed by couplings which shall have a cross-section sufficient to transmit the full stresses of bars. The ends of the bars that are joined by coupling shall be upset for sufficient length so that the effective cross section at the base of threads is not less than the normal cross-section of the bar. Threads shall be standard threads Steel for coupling shall conform to I.S. 226.
- 2.8.** When permitted or specified on the drawings, joints of reinforcement bars shall be welded so as to transmit their full stresses. Welded joints shall preferably be located at points where steel will not be subject to more than 75 percent of the maximum permissible stresses and welds so staggered that at any one section not more than 20 percent of the rods are welded. Only electric arc welding using a process which excludes air from the molten metal and conforms to any or all other special provisions for the work shall be accepted. Suitable means shall be provided for holding bars securely in position during welding. It shall be ensured that no voids are left in welding and when welding is done in two or three stages, previous surface shall be cleaned properly. Ends of the bars shall be cleaned of all loose scale, rust, paint and other foreign matter before welding. Only competent welders shall be employed on the work. The electrodes used for welding shall conform to I.S. 814. Welded pieces of reinforcement shall be tested. Specimen shall be taken from the actual site and their number and frequency of test shall be as directed.
- 3.0. Mode of Measurements & Payment**
- 3.1.** For the purpose of calculating consumption, wastage shall not be permitted beyond 5 percent. Excess consumption over 5% will be charged at penal rate.
- 3.2.** Reinforcement shall be measured in length including overlaps, separately for different diameters as actually used in the work. Where welding or coupling is resorted to in place lap joints, such joints shall be measured for payment as equivalent length of overlap as per design requirement. From the length so measured, the weight of reinforcement shall be calculated in tones on the same basis of as per M-18 even though steel is supplied to the contractor by the department on actual weight. Length shall include hooks at the ends. Wastage and annealed steel wire for binding shall not be measured and the cost of these items shall be deemed to be included in the rate for reinforcement.
- 3.3.** The rate for reinforcement includes cost of steel binding wires, its carting from Department store to work site, cutting, bending, placing, binding and fixing in position as shown on the drawings and as directed. It shall also include all devices for keeping reinforcement in approved position, cost of joining as per approved method and all wastage and spacer bars.
- 3.4.** The rate shall be for a unit of One Kg.

**Item No.6 Providing and laying controlled cement concrete M.200 and curing complete excluding the cost of formwork and reinforcement for reinforced concrete work in (A) Foundations, footings, Base of columns and Mass concrete**

Water shall conform to M-1. Cement shall conform to M-3. Sand shall conform to M-6. Grit shall conform to M-8. Graded stone aggregate 20 mm. nominal size shall conform to M-12.

### General:

The concrete mix is not required to be designed by preliminary tests. The proportion of the concrete mix shall 1 : 1 1/2 : 3 (1 cement: 1 1/2 coarse sand ; 3 graded stone aggregate 10 mm. nominal size) by volume. Concrete work shall have exposed

concrete surface or as specified in the item.

The designation ordinary M-100, M-150, M-200, M-250 specified as per. I.S. Corresponding approximately to 1 : 3 : 6, 1 : 2 : 4, 1 : 1 1/2 : 3 and 1:1:2 nominal mix of ordinary concrete by volume respectively.

The ingredients required for ordinary concrete containing one bag of cement of 50 Kg. by weight (0.0342 Cu. M.) for different proportions of mix shall be as under:

| Grade of concrete     | Total quantity of dry aggregate by volume per 50 Kgs. of cement to taken as the sum of individual volume of fi and coarse aggregates, maximum | Proportion of fine aggregate to coarse aggregate | Quantity of water per 50 Kgs. of cement maximum |
|-----------------------|---|--|---|
| M-100 (1 : 3 : 6)     | 300 Litre   | Generally 1 : 2 for fine aggregate               | 34 Litre  |
| M-150 (1 : 2 : 4)     | 220 Litre   | to coarse aggregate by volume                    | 32 Litre  |
| M-200 (1 : 1 1/2 : 3) | 160 Litre   | but subject to and upper limit                   | 30 Litre  |
| M-250 ( 1:1:2)        | 100 Litre   | of 1 : 1 1/2 and lower limit 1 : 3               | 27 Litre  |

The water cement ratios shall not more than those specified in the above table. The cement content of the mix specified in the Table shall be increased if the quantity of water in a mix has to be increased to overcome the difficulties of placement and compaction so that the water-cement-ratio specified in the Table is not exceeded.

Workability of the concrete shall be controlled by maintaining a water-cement-ratio that is bound to give a concrete mix which is just sufficiently wet to be placed and compacted without difficulty with the means available.

The maximum size of coarse aggregate shall be as large as possible within the limits specified but in no case greater than one fourth of the minimum thickness of the member, provided that the concrete can be placed without difficulty so as to surround all reinforcement thoroughly and to fill the comers

of the form. For reinforced concrete work, coarse aggregates having a nominal size of 20 mm. are generally considered satisfactory.

For heavily reinforced concrete members as in the case of ribs of main beams, the nominal maximum size of coarse aggregate should usually be restricted to 5 mm. less than the minimum, clear distance between the main bars, or 5 mm. less than the minimum cover to the reinforcement whichever is smaller.

Where the reinforcement is widely spaced as in solid slabs, limitations of size of the aggregate may not be important and the nominal maximum size may sometimes be as great as OF greater than the minimum cover.

Admixture may be used in concrete only with approval of Engineer-in-charge based upon the evidence that with the passage of time, neither the compressive strength of concrete is reduced nor are other requisite qualities of concrete and steel impaired by the use of such admixtures.

#### **Workmanship:**

Proportioning: Proportioning shall be done by volume, except cement which shall be measured in terms of bags of 50Kg. weight. The volume of one such bag being taken as 0.0342 Cu. metre. Boxes of suitable sizes shall be used for measuring sand aggregate. The size of the boxes (internal) shall be 35 cms. x 25 cms. and 40 Cms. deep. While measuring the aggregate and sand, the box shall be filled without shaking ramming or hammering. The proportioning of sand shall be on the basis of its dry volume and in case of damp sand, allowances for bulkage shall be made.

#### **Mixing:**

For all work, concrete shall "be mixed in a mechanical mixer which along with other accessorise shall be kept in first class working condition and so maintained throughout the construction. Measured quantity of aggregate, sand, cement required for each batch shall be poured into the drum of the mechanical mixer while it is continuously running. After about half a minute of dry mixing, measured quantity of water required for each batch of concrete mix shall be added gradually and mixing continued for another one and a half minute. Mixing shall be. continued till materials are uniformly distributed and uniform colour of the entire mass is obtained and each individual particle of the coarse aggregate shows complete coating of mortar containing its proportionate amount of cement. In no case shall the mixing be done for less than 2 minutes after all ingredients have been put into the mixer.

When hand mixing is permitted by the Engineer-in-charge for small jobs or for certain other reasons, it shall be done on the smooth watertight platform large enough to allow efficient turning over the ingredients of concrete before and after adding water. Mixing platform shall be so arranged that no foreign material gets mixed with concrete nor does the mixing water flow out. Cement in required number of bags shall be placed in a uniform layer on top of the measured quantity of fine and coarse aggregate, which shall also be spread in a layer of uniform thickness on the mixing platform. Dry coarse and fine aggregate and cement shall then be mixed thoroughly by turning over to get a mixture to uniform colour. Specified quantity of water shall then be added gradually through a rose- can and the mass turned over till a mix of required consistency is obtained. In hand mixing, quantity of cement shall be increased by 10 percent above that specified.

Mixers which have been out of use for more than 30 minutes shall be thoroughly cleaned before putting in a new batch.

Unless otherwise agreed to by the Engineer-in-charge the first batch of concrete from the mixture shall contain only two thirds of normal quantity of coarse aggregate. Mixing plant shall be thoroughly cleaned before changing from one type of cement to another.

**Consistency:** The degree of consistency which shall depend upon the nature of the work and methods of vibration of concrete shall be determined by regular slump tests in accordance with I.S. 1199- 1959. The slump of 10 mm. to 25 mm. shall be-adopted when vibrators are used and 80 mm. when vibrators are not used.

### **Inspection:**

Contractor shall give the Engineer-in-charge due notice before placing any concrete in the forms to permit him to inspect and accept the false work and forms as to their strength, alignment, and general fitness but such inspection shall not relieve the contractor of his responsibility for the safety of men, machinery, materials and for results obtained. Immediately before concreting, all forms shall be thoroughly cleaned.

Centring design and its erection shall be got approved from the Engineer-in-charge. One carpenter with helper shall invariably be kept present throughout the period of concreting. Movement of labour and other persons shall be totally prohibited for reinforcement laid in position. For access to different parts, suitable mobile platforms shall be provided so that steel reinforcement in position is not disturbed. For ensuring proper cover, mortar blocks of suitable size shim be cast and tied to the reinforcement. Timber,

### **Transporting and laying:**

The method of transporting and placing concrete shall be as approved. Concrete shall be so transported and placed that no contamination segregation or loss of its constituent material takes place.

All form work shall be cleaned and made free from standing water, dust, snow or ice immediately before placing of concrete.

No concrete shall be placed in any part of the structure until the approval of the Engineer-in-charge has been obtained.

Concreting shall proceed continuously over the area between construction joints. Fresh concrete shall not be placed against concrete which has been in position for more than 30 minutes unless a proper construction joint is formed. Concrete shall be compacted in its final position within 30 minutes of its discharge from the mixer. Except where otherwise agreed to by the Engineer-in-charge concrete shall be deposited in horizontal layers to a compacted depth of not more than 0.45 metre when internal vibrators are used and not exceeding 0.30 metre in all other cases.

Unless otherwise agreed to by the Engineer-in-charge, concrete shall not be dropped into place from a height exceeding 2 metres. When trucking or chutes are used they shall be kept close and used in such a way as to avoid segregation. When concreting has to be resumed on a surface which has hardened, it shall be roughened, swept clean, thoroughly wetted and covered with a 13 mm. thick layer of mortar composed of cement and sand in the same ratio as in the concrete mix itself. This 13 mm. layer of mortar shall be freshly mixed and placed immediately before placing of new concrete.

Where concrete has

not fully hardened, all laitance shall be removed by scrubbing the wet surface with wire or bristle brushes, care being taken to avoid dislodgment of any particles of coarse aggregate. The surface shall then be thoroughly wetted, all free water removed and then coated with neat cement grout. The first layer of concrete to be placed on this surface shall not exceed 150mm. in thickness and shall be well rammed against old work, particular attention being given to corners and close spots.

3.5.4. All concrete shall be compacted to produce a dense homogeneous mass with the assistance of vibrators unless, otherwise permitted by the Engineer-in-charge for exceptional cases, such as concreting under water, where vibrators cannot be used. Sufficient vibrators in serviceable condition shall be kept at site so that spare equipment is always available in the event of breakdowns. Concrete shall be judged to be compacted when the mortar fills the spaces between the coarse aggregate and begins to cream

up to form an even surface. Compaction shall be completed before the initial setting starts i.e. within 30 minutes of addition of wafer to dry mixture. During compaction, it shall be observed that needle vibrators are not applied on reinforcement which is likely to destroy the bond between concrete and reinforcement.

**Curing:** Immediately after compaction, concrete shall be protected from weather, including rain, running water, shocks, vibration, traffic, rapid temperature changes, frost and drying out process. It shall be covered with wet sacking, hessian or other similar absorbent material approved, soon after the initial set and shall be kept continuously wet for a period of not less than 14 days from the date of placement. Masonry work over foundation concrete may be started after 48 hours of its laying but curing of concrete shall be continued for a minimum period of 14 days.

#### **Sampling and Testing of concrete:**

Samples from fresh concrete shall be taken as per I.S. 1199-1959 and cubes shall be made, cured and tested at 7 days or 28 days as per requirements in accordance with I.S. 516-1959. A random sampling procedure shall be adopted to ensure that each concrete batch shall have a

reasonable chance of being tested i.e. the sampling should be spread over the entire period of concreting and cover all mixing units. The minimum frequency of sampling of concrete of each grade shall be in accordance with following:

| Quantity of concrete in t work | No. of samples | Quantity of concrete in t works | No. of samples |
|--------------------------------|----------------|---------------------------------|----------------|
| 1-5Cmt.                        | 1              | 16-30Cmt.                       | 3              |
| 6-15Cmt.                       | 2              | 31-50Cmt                        | 4              |

51 and above 4 + one additional for each additional 50 M. or part thereof.

NOTE: At least one sample shall be taken from each shift. Ten test specimens shall be made from each sample, five for testing at 7 days and the remaining five at 28 days. The samples of concrete shall be taken on each day of the concreting as per above frequency. The number of specimens may be suitably increased as deemed necessary by the Engineer-in-charge when procedure of tests given above reveals a poor quality of concrete and in other special cases.

Tire average strength of the group of cubes cast for each day shall not be less than the specified cube strength of 150 Kg/Cm at 28 days. 20% of the cubes cast for each day may have value less than the specified strength provided the lowest value is not less than 85% of the specified strength. If the concrete made in accordance with the proportions given for an appropriate lower, grade concrete made in accordance with the proportions given for a particular grade shall not, however, be placed in a higher

grade on the ground that the test strength is higher than the minimum specified.

#### **Stripping:**

The Engineer-in charge shall be informed in advance by the contractor of his intention to strike the form work. While fixing the time for removal of form work, due consideration shall be given to local



conditions, character of the structure, the weather and other condition that influence the setting of concrete and of the materials used in the mix. In normal circumstances (generally where temperatures are above 20 ° C) and where ordinary concrete is used, forms may be struck after expiry of periods specified in item No. 9.1 (A) for respective item of form work.

All form work shall be removed without causing any shock or vibration as would damage the concrete. Before the soffit and struts are removed, the concrete surface shall be exposed, where necessary in order to ascertain that the concrete has sufficiently hardened. Centring shall be gradually and uniformly lowered in such manner as to permit the concrete to take stresses due to its own weight uniformly and gradually. Where internal metal ties are permitted, they or their removable parts

shall be extracted without causing any damage to the, concrete and remaining holes filled with mortar. No permanently embedded metal part shall have less than 25 mm. cover to the finished concrete surface. Where it is intended to re-use the form work, it shall be cleaned and made good to the satisfaction of the Engineer-in- charge. After removal of form work and shuttering, the Executive Engineer shall inspect the work and satisfy by random checks that concrete produced is of good quality.

Immediately after the removal of forms, all exposed bolts etc., passing through the cement concrete member and used for shuttering or any other purpose shall be cut inside the cement concrete member to a depth of at least 25 mm. below the surface of the concrete and the resulting holes be filled by cement mortar. All fine caused by form joints, all cavities produce by the removal of form ties and all other holes and depressions honeycomb spots, broken edges or corners and other defects shall be thoroughly cleaned, saturated with water and carefully pointed and rendered true with mortar of cement and fine aggregate mixed in the proportions used in the grade of concrete that is-being finished and of as dry consistency as is possible to use. Considerable pressure shall be applied in filling and pointing to ensure thorough filling in all voids. Surfaces which are pointed shall be kept moist for a period of 24 hours.

If rock pockets/honeycombs in the opinion of the Engineer in- charge are of such an extent or character to effect the strength of the structure materially or to endanger the, life of the steel reinforcement, he may declare the concrete defective and require the removal and replacement of the portions of the structure affected.

#### **Mode of measurement and payment:**

The consolidated cubical contents of concrete work as specified in item shall be measured. The concrete laid in excess of section as per instruction of Engineer in charge or as directed shall not be measured. No deduction shall be made for

Ends of dissimilar materials such as joints, beams, posts, girders, rafters, purlins trusses, corbels and steps etc upto 500 Sq.Cm. in section.

Opening upto 0.1 Sq. M.

The rate includes cost of all materials, labour, tools and plant required for mixing, placing, position, vibrating and compacting, finishing, as directed, curing and all other incidental expenses for producing concrete of strength The rate excludes the cost of form work.

The rate shall be for a unit of one cubic metre.

**Item No.7 Providing and laying controlled cement concrete M.200 and curing complete excluding the cost of formwork and reinforcement for reinforced concrete work in (A) Column Piller Post and strut Foundations, footings, Base of columns and Mass concrete**

Same as Item No-6

**ITEM NO-8 Providing formwork of ordinary timber planking so as to give a rough finish including centering shuttering strutting and propping etc. height of propping and entering below supporting floor to ceiling not exceeding 4 M. and removal of the same for in situ reinforced concrete and plain concrete work in. (H) (1) Sides and soffits of Beams Beam Haunchings cantilevers Girders Bressumers and Lintels not exceeding 1 M. in Depth.**

### 11.1 General

The formwork shall be designed and constructed so as to remain sufficiently rigid during placing and compaction of concrete, and shall be such as to prevent loss of slurry from the concrete. For further details regarding design, detailing, etc. reference may be made to IS 14687. The tolerances on the shapes, lines and dimensions shown in the drawing shall be within the limits given below:

|   |  |
|---|--|
| <b>a) Deviation from specified dimensions of cross-section of columns and beams</b> |  |
|   | <b>+ 12 mm</b>   |
|   | <b>- 6 mm</b>  |
| <b>b) Deviation from dimensions of footings</b>                                     |  |
| <b>1) Dimensions in plan</b>  | <b>+ 50 mm</b>   |
|   | <b>- 12 mm</b>   |
| <b>2) Eccentricity</b>  | <b>0.02 times the width of the footing in the direction of deviation but not more than 50 mm</b> |
| <b>3) Thickness</b>   | <b>± 0.05 times the specified thickness</b>  |

These tolerances apply to concrete dimensions only, and not to positioning of vertical reinforcing steel or dowels.

### 11.2 Cleaning and Treatment of Formwork

All rubbish, particularly, chippings, shavings and sawdust shall be removed from the interior of the forms before the concrete is placed. The face of formwork in contact with the concrete shall be cleaned and treated with form release agent. Release agents should be applied so as to provide a thin uniform coating to the forms without coating the reinforcement.

### 11.3 Stripping Time

Forms shall not be released until the concrete has achieved a strength of at least twice the stress to which the concrete may be subjected at the time of removal of formwork. The strength referred to shall be that of concrete using the same cement and aggregates and admixture, if any, with the same proportions and cured under conditions of temperature and moisture similar to those existing on the work.

11.3.1 -While the above criteria of strength shall be the guiding factor for removal of formwork, in normal circumstances where ambient temperature does not fall below 15°C and where ordinary Portland cement is used and adequate curing is done, following striking period may deem to satisfy the guideline given in 11.3:

| <b>Type of Formwork</b>  | <b>Minimum Period<br/>Before Striking<br/>Formwork</b> |
|--|--|
| a) Vertical formwork to columns, walls, beams  | 16-24 h  |
| b) Soffit formwork to slabs<br>(Props to be refixed immediately after removal of formwork) | 3 days   |
| c) Soffit formwork to beams<br>(Props to be refixed immediately after removal of formwork) | 7 days   |
| d) Props to slabs:   |  |
| 1) Spanning up to 4.5 m  | 7 days   |
| 2) Spanning over 4.5 m   | 14 days  |
| e) Props to beams and arches:  |  |
| 1) Spanning up to 6 m  | 14 days  |
| 2) Spanning over 6 m   | 21 days  |

For other cements and lower temperature, the stripping time recommended above may be suitably modified.

11.3.2 The number of props left under, their sizes and disposition shall be such as to be able to safely carry the full dead load of the slab, beam or arch as the case may be together with any live load likely to occur during curing or further construction.

11.3.3 Where the shape of the element is such that the formwork has re-entrant angles, the formwork shall be removed as soon as possible after the concrete has set to avoid shrinkage cracking occurring due to the restraint imposed.

Mode of measurement and payment

As per Sq.mtr. basis

|   |
|---|
| <b>Item No.9 Providing and laying controlled cement concrete M.200 and curing complete excluding the cost of formwork and reinforcement for reinforced concrete work in (C) Slab,Landing,shelves,balcony,lintel,beam,girder</b> |
|---|

Same as Item No-8

|  |
|--|
| <b>Item No.10 Precast concrete block masonry (including quoin blocks jamb blocks closer etc.) with solid concrete blocks of approved size made of cement concrete 1:3:6 mix (1- Cement : 3 coarse sand: 6- graded stone aggregates of 20 mm and down grade) in superstructure above plinth upto floor two level.</b> |
|--|

#### 1.0. Materials

(a) Aggregate shall conform to M-12. (b) Sand shall conform to M-6. (c) Cement shall conform to M-3.

1.1. The solid cement concrete blocks shall be precast with concrete of 1:3:6 mix (1 cement: 3 coarse sand : 6 graded stone aggregate)

1.2. A block shall be deemed to be solid if the solid materials is not less than 75% of the total volume of the blockscalculated form overall dimensions.

1.3. The concrete mix used for block shall be one of the following:

1.4. The actual size of the block shall be one of the following:

Size : A. 39 x 30 x 19 cms. Size-B 39 x 20 x 19 cms. Size C 39 x 10 2 19 cms.

The size other than those specified above may be used with the approval of Engineer-in-charge.

- 1.5. The blocks may be either machine made or hand made. The concrete mix, the mixing of concrete the manufacture of blocks, curing and drying shall be in accordance with para-6 to 10 under I.S. : 2185-1967.
- 1.6. Faces of blocks shall be flat and rectangular Surface finish shall be rendered smooth or plastered with cement mortar 1:3 coarse sand)
- 1.7. The average compressive strength of eight blocks when determined in the manner described-in I.S. 2185 - 1967 shall not be less than 50 Kg/Sq. Cm. of gross area. The strength of lowest individual block shall not be less than 75 percent of average compressive strength of eight blocks.

- 1.8. Concrete blocks shall be stored and stacked property in such a way as to avoid any contact with moisture at site. They shall be stock plied on planks or other supports free from contact with ground and covered to protect against wetting. Cement mortar of proportion 1:6 shall conform to M-11.

## **2.0. Workmanship**

- 2.1. The blocks need not wetted before of during laying in the walls. In case climatic conditions so required, the top and the sides of block may only be slightly moistures so as to prevent absorption of water from the mortar and ensure the development of required bond with mortar.

- 2.2. Operations of laying precast cement concrete block masonry shall be carried out in accordance with instructions detailed in I.S. : 6042 -1952. The mortar shall not be spread so much ahead of the actual laying of the units that it tends to stiffen and loose, its plasticity, thereby resulting in poor bond. For most of the work, the joints, both horizontal and vertical shall be 10 mm. thick except in the case of extended joint, construction, the mortar joints shall be struck off flush with wall surface and when the mortar has stated stiffening, it shall be compressed with rounded or U-shaped tool. The mortar shall be pressed against the units with a jointing tool after the mortar has stiffened in effect intimate contract between the mortar and the masonry unit arid obtained a weather tight joint.

## **2.3. Quoins and closures:**

Special quoins blocks (with a return face equal to half the length of normal face) shall be cast for ail building blocks and slabs for external work. Proper half closures shall be cast and not cut form full size blocks. The returned ends of blocks for door windows revels and quoins shall be finished with a fair face in the mould.

- 2.4. Only double scaffolding shall be used. The scaffolding be strong and sound. No holes in the masonry for supporting shall be allowed.

- 2.5. **Curing :** The curing of concrete block masonry shall be carried our for 7 days.

## **3.0. Mode of measurements & payment**

- 3.1. The relevant specifications of item No. 7.6 (I) shall be followed.

- 3.2. The work of concrete block masonry in foundation and plinth shall be measured under this item.

The rate shall be for a unit of one cubic meter.

|  |
|--|
| <b>Item No.11 Providing and laying cement concrete 1:3:6 (1- Cement : 3- Coarse sand : 6-crushed stone aggregates 20 mm nominal size) and curing complete including cost of formwork in (A) Wall Caps / Coping</b> |
|--|

- 1) Specification Sam as item No.8

**Item No.12 Providing 20mm thick cement plaster in single coat on single or half brick walls for interior plastering upto floor two level and finished even and smooth in (ii) Cement mortar 1:4 (1-cement :4-sand)**

**1.0. Materials**

**1.1.** Water shall conform to M-1. The cement mortar of proportion 1:3 shall conform to M-13.

**2.0. Workmanship**

**2.1. Scaffolding:**

Wooden bullies, bamboos, planks, trestles and other scaffolding shall be sound. These shall be properly examined before erection and use. Stage scaffolding shall be provided for ceiling plaster which shall be independent of the walls.

**2.2. Preparation of back-ground:**

**2.2.1.** The surface shall be cleaned of all dust, loose mortar droppings, traces of algae, efflorescence and other foreign matter by water or by brushing. Smooth surface shall be toughened by wire brushing if it is not hard and by hacking if it is hard. In case of concrete surface, if a chemical retarded has been applied to the form work, the surface shall be roughened by wire brushing and all the resulting dust and loose particles cleaned off and care shall be taken that none of the readers if left on the surface. Trimming of projections on brick/concrete surfaces where necessary shall be carried out to get an even surface.

**2.2.2** Raking of joints in case of masonry where necessary shall be allowed to dry out for sufficient period before carrying out the plaster work.

**2.2.3.** The work shall not be soaked but only damped evenly before applying the plaster. If the surface becomes dry, such area shall be moistened again.

**2.2.4.** For external plaster, the plastering operation shall be started from top floor and carried downwards. For internal plaster, the plastering operations may be-started wherever the building frame and cladding work are ready and the temporary supports of the ceiling resting on the wall of the floor have been removed. Ceiling plaster shall be completed before starting plaster to walls.

**2.3. Application of plaster:**

**2.3.1.** The plaster about 15x15 cms. shall be first applied horizontally and vertically at not more than 2 meters intervals over the entire surface to serve as gauge. The surfaces of these gauges shall be truly in plane of the finished plastered surface. The mortar shall then be applied in uniform surface slightly more than the specified thickness, then brought to a true surface by working a wooden straight edge reaching across the gauges with small upward and sideways movements at a time. Finally, the surface shall be finished off true with a trowel or wooden float according as a smooth or a smooth or a sandy granular texture is required Excessive trowelling or overworking the float shall be avoided. All corners, arises, angles and junctions shall be truly vertical or horizontal as the case may be and shall be carefully finished. Hounding or chamfering, corners, arises junctions etc. shall be carried out with proper templates to be size required.

**2.3.2.** Cement plaster shall be used within half an hour after addition of water. And mortar or plaster which is partially set shall be rejected and removed forthwith from the site.

**2.3.3.** In suspending the work at the end of the day, the plaster shall be left out clean to the line both horizontally and vertically, when recommencing the plaster, the edges of the old work shall be scraped clean and wetted with cement putty before plaster is applied to the adjacent areas to enable the two to properly join together. Plastering work shall be closed at the end of the day on the body of the wall and nearer than 15 cm. to any corners or

arises. It shall not be closed on the body of features such as plaster bands and cornices not at the corners or arises. Horizontal joints in plaster work shall not also occur on parapet tops and copings as these invariably lead to leakage. No portion of the surface shall be left out initially to be packed up later on.

- 2.3.4.** Each coat shall be kept damp continuously till the next coat is applied or for a minimum period of 7 days. Moistening shall commence as soon as plaster is hardened sufficiently. Soaking of walls shall be avoided and only as much water as can be readily absorbed shall be used, excessive evaporation on the sunny or windward side of building in hot air or dry weather shall be prevented by hanging matting or gunny bags on the outside of the plaster and keeping them wet.

### **3.0. Mode of measurements & payment**

- 3.1.** The rate shall include the cost of all materials, labour and scaffolding etc. involved in the operations described under workmanship.
- 3.2.** All plastering shall be measured in square meters unless otherwise specified. Length breadth or height shall be measured correct to a centimetre. Thickness of the plaster shall be exclusive of the thickness of the key i.e. grooves or open joints in brick work, stone work etc. or space between laths. Thickness of plaster shall be average thickness with minimum 10 mm. at any point on this surface.
- 3.3.** This item includes plastering up to floor two level.
- 3.4.** The measurement of wall plastering shall be taken between the walls or partition (dimensions before plastering being taken) for length and from the top of floor or skirting to ceiling for height. Depth of cover of cornices if any shall be deducted.
- 3.5.** Soffits of stairs shall be measured as plastering on ceilings, following soffits shall be measured separately.
- 3.6.** For jambs, soffits, sills etc. for openings not exceeding 0.5 sq. met each in area for ends of joints beams, posts, girders, steps etc. not exceeding 0.5 sq. mt each in area and for openings exceeding 0.5. sq. mt and not exceeding 3.00 sq. mt. in each area deductions and additions shall be made in the following manners.
- (a) No deductions shall be made for ends of joints, beams, posts etc. and openings not exceeding 0.5 sq. mt each and no addition shall be made for reveals, jambs, soffits, sills etc. of these openings, for finish to plaster around ends of joints, beams posts etc.
  - (b) Deduction for openings exceeding 0.5 sq. mt but not exceeding 3 sq.mt. each shall be made as follows and no addition shall be made for ravel, jambs, soffits, sills etc. of these openings, (i) When both faces of all wall are plastered with same plaster, deduction shall be made for one face only, (ii) When two faces of wall are plastered with different types of plasters or if one face is plastered and the other pointed, deductions shall be made from the plaster or pointing on the side of frame for door, window etc. on which width of reveals is less than that on the other side but no deductions shall be made on the other side. Where width of reveals on both faces of all are equal, deductions of 50% of area of opening on each face shall be made from areas of plaster and / or pointing as the case may be.
- 3.7.** For openings having door frames equal to or projecting beyond the thickness of wall, full deduction for opening shall be made from each plastered face of the wall.
- 3.8.** In case of openings of area above 3 sq. mt. each, deduction shall be made for openings but jambs, soffits and sills shall be measured.
- 3.9.** The rate shall be for a unit of One sq. meter.

**Item No.13 Finishing wall with water proofing cement paint of on wall surface(two coats) to give an approved brand and manufacture and of required shape even shade after thoroughly brushing the surface to remove all dirt and remains of loose powdered materials**

**1.0. Materials**

- 1.1.** The water shall conform to M-1. Cement water proofing paint shall conform to I.S. 5410-1969.

**2.0. Workmanship**

**Preparation of surface:**

- 2.0.1.** The surface shall be thoroughly cleaned of all dust, dirt, mortar cropping and other foreign matter before white wash is to be applied.
- 2.0.2.** The surface spoiled by smoke soot shall be scrapped with steel wire brushes or steel scrapers. It shall be rubbed with over-burnt surimi or brick bats. The surface shall be then boomed to remove all dust dirt and shall be washed with clean water.
- 2.0.3.** Oil or grease spots shall be removed by suitable chemical and smooth surface shall be rubbed with wire brushes.
- 2.0.4.** All unsound portion of the surface plaster shall be removed to full depth of plaster in rectangular patches and plastered again after raking the masonry joints properly. Such portion shall be wetted and allowed to dry. They shall then be given one coat of white wash. All unnecessary nails shall be removed. The holes, cracks, patches etc. shall be made good with material similar in composition to the surface to be prepared.

**2.0. Scaffolding**

Where scaffolding is required, it shall be erected in such a way that as far as possible no part of scaffolding shall rest against the surface to be distempered. A properly secured and well tied suspended platform (Joola) may be used for distempering. Where ladders are used, pieces of old gunny bags shall be tied at top and bottom to prevent scratches to the walls and floors. For distempering to ceiling, proper stage scaffolding shall be erected where necessary.

**2.0. Preparation of Mix:**

This shall be done as per manufacturer's instructions. The thinning of emulsion is to be done with water and not with turpentine. The quantity of thinner to be added shall be as per manufacturer instructions.

**2.1. Application:**

- 2.1.1.** Before pouring into small containers for use, the paint shall be stirred thoroughly in item container. When applying also, the paint shall be continuously stirred in the smaller container, so that its consistency is kept uniform.
- 2.1.2.** The paint shall be laid on evenly and smoothly by means of crossing and laying off the crossing and consist of covering the area over with paint, brushing the surface hard for the first time over and then, brushing alternately in opposite direction two or three times and then finally brushing lightly in direction at right angles to the same. In this process, no brush marks shall be left after the laying off is finished. No hair marks from the brush or clogging of paint puddles in the corners of panels, angles of moldings, etc. shall be left on the work. The full process of crossing and laying off will constitute one coat.

The paint shall be applied with brush or rollers. For undecorated surfaces, the surface shall be treated with minimum two coats of cement water proofing paint. The second or



subsequent coat shall not be started until the proceeding coat as become sufficiently hard to resist marking by brushing being used.

- 2.4.4.** The surface on finishing shall present a flat velvety smooth finish. It shall be even and uniform in shade without patches, brush marks, paint drops etc.

- 2.1. Preparation of paint:** Portland cement paint shall be prepared by adding paint powder to water and stirring to obtain a thick paste, which shall then be diluted to a brush able consistency. Generally, equal volumes of paint powder and water make a satisfactory paint. In all cases, The manufacturer's instructions shall Site followed. The paint shall be mixed in such quantities as can used up within an hour of mixing as otherwise the mixture will set and thickness, affecting flowing and finish. The lids of cement paint drums shall be kept tightly when not in use.

**2.2. Application of Paint:**

- 2.2.1.** No painting shall be done when the paint is-likely to be exposed to a temperature of below 7<sup>0</sup> c within 48 hours after application.
- 2.2.2.** When weather conditions are such as to cause be carried out in the shadow as far as possible. This helps the proper hardening of the paint film by keeping the surface moist for a longer period.
- 2.2.3.** To maintain the uniform mixture and to prevent segregation, the paint shall be stirred frequently in the bucket.
- 2.2.4.** For undecorated surfaces, the surface shall be treated with minimum two coats of water proof cement paint. Not less than 24 hours shall be allowed between two coats. Next coat shall not be started until the proceeding coat has become sufficiently hard to resist marking by the brush being used. !n hot dry weather, the proceeding coat shall be slightly moistened before applying the subsequent coat.
- 2.2.5.** The finished surface shall be even and uniform in shade, without patches, brush masks, paint drops etc.
- 2.2.6.** The cement paint shall be applied with a brush with relatively short stiff hog or fiber bristles. The paint shall be brushed in uniform thickness and shall be free from excessively heavy brush marks. The lamps shall be brushed out.
- 2.2.7.** Water proof cement paint shall not be applied on surface already treated with white wash, colour wash, distemper dry or oil bound varnishes, paint etc. It shall not be applied on gypsum, wood and metal surfaces.
- 2.3. Curing :** Painted surfaces shall be sprinkled with water two or three times a day. This shall be done between coats and for at least two days following the final coat. The curing shall be started as soon as the point has hardened so as not be damaged by the sprinkling of water say about 12 hours after the application.

**3.0. Mode of measurement & payment**

- 3.1.** All the work shall be measured in the decimal system as under:

- (a) Dimensions shall be measured to the nearest 0.01 m.
- (b) Area in individual item shall be worked out to the nearest 0.01 sq.m.
- All the work shall be measured in sq. mt. Deductions for jambs, soffits, sills etc. for openings not exceeding 0.5 sq. mt. each in area, for ends of joists, posts, beams, girders, steps etc. not exceeding 0.5 sq mt. each in area and for openings exceeding 0.5 sq. mt. and not exceeding 3.0. sq. mt. each in area, deductions and additions shall be made as under.
- 3.2.** No deductions shall be made for ends of joists, beams, posts, etc. and openings not exceeding 0.5 sq mt. each. No addition shall be made for reveals, jambs, soffits, sills etc. of these openings not for finish around ends of joints, beams, posts etc.
- 3.3.** No deductions for openings exceeding 0.5 sq.mt. but not exceeding 3 sq. mt. each shall be made as follows and no addition will be made for reveals, jambs, soffits etc. of these



- openings
- (a) When both the faces of walls are provided with finish, deduction shall be made for one face only.
  - (b) When each face of wall is provided with different finish, deduction shall be made for that side of frame for door, windows, etc. on which width of reveals is less than that of the other side. Where width of reveals on both faces of wall are equal, deduction of .50% of area of opening on each face shall be made from total area of finish.
  - (c) When only one face of wall is treated and the other face is not treated, full deduction shall be made if the width of reveal on the treated side is less than that on the untreated side, but if the width of the reveal is equal or more than on the untreated side neither deductions nor additions to be made for reveals, jambs, soffits, sills etc. **3.4** In case of area of openings exceeding 3 sq. mt. each, deductions shall be made for openings but jambs, soffits, sills shall be measured.
- 3.4.** No deductions shall be made for attachment such as casing, conducts, pipe, electric wiring and the like.
- 3.5.** Corrugated surfaces shall be measured flat as fixed and not girth. The quantities so measured shall be increased by the following percentage and the resultant shall be included with the general areas:
- (a) Corrugated steel sheets.....14%
  - (b) Corrugated A.C. sheets .....20%
  - (c) Semi corrugated A.C. Sheets..... 10%
  - (d) Naintial pattern roof (Plain sheeting sheets) .....10%
  - (e) Naintial pattern roof (with corrugated sheets).....25%
- 3.6.** Cornices and other wall features, when they are not picked out in a different finish/colour shall be girthed and included in the general area.
- 3.7.** The rate shall include the cost of all materials, labour, scaffolding, protective measures etc. involved in all the operations described above.
- 3.8.** The rate shall be for a unit of One sq. meter.

**Item No.14 Structural steel work ( Confirming to IS 4923-1997) riveted, bolted or welded in builtup for all type sections, in framed work, including cutting, hoisting, fixing in position and applying a priming coat of approved steel primer all complete as per the structural designs and directions of Engineer in charge.).**

Relevant Technical Specification as per instruction of engineer in charge

Mode of measurement and payment  
As per Smt. Basis

**Item No.15 Providing and fixing M.S. grills of required pattern to wooden frames of windows etc. with M.S. flats at required spacings and frame around, square or round bars with round headed bolts and nuts or by screws. (A) Plain Grill.**

## **2.0. Workmanship**

- 2.1.** The M.S. Grill shall be prepared as per the drawing or as directed for fixing to wooden frames of windows etc.
- 2.2.** The grill shall be fabricated to the designs and patterns shown in the drawings and the weight shall be as directed, and the joints shall be reverted or welded as shown in the plan or as

directed. The grill so formed shall be fixed into the frames of the windows etc. before they are erected in position. The outside strip frame of the grill shall be housed to its full thickness into the recess cut into the frame of the windows etc. The grill shall be fixed to the frame with number of bolts and nuts or screws viz. bolt nut/screw per 30 cm. of the length of outer strip subject to minimum of 2 Nos. on each side of the frame or as indicated in the drawing or as directed.

**2.3.** The bolts and nuts or screws shall be counter sunk and shall be fixed with the top of their heads flush with the face of the frame strips.

**3.0. Mode of measurements & payment**

**3.1.** No payment shall be made for weight of screws, bolts nuts etc. only weight of grill shall be paid.

**3.2.** The rate shall be for a unit of one kg.

**Item No.16 Applying priming coat over new steel and other metal surface after and including preparing the surface by thoroughly cleaning, oil, grease, dirt and other foreign matter and scoured with brushes fine steel wood, scrapers and sand paper with ready mixed priming paint brushing red lead.**

**1.0. Materials**

**1.1.** The ready mixed primer, brushing red shall conform to I.S. 102-1962.

**1.2.** The thinner (linseed oil) shall conform to I.S. 75-1973. If for any reason, thinning is necessary in case of ready mix paint the brand of thinner recommended by manufacture shall be used.

**2.0. Workmanship**

**2.1. Preparation of surfaces :** The surfaces painting shall be cleaned of all rust, scale, dirt and other foreign matter sticking to it with wire brushes, steel wool, scrapers, sand paper etc. This surface shall then be wiped finally with mineral turpentine which shall also remove grease and perspiration of hand marks. The surface shall then be allowed to dry.

**2.2. Application of primer :**

**2.2.1.** After the preparation of the surface, the priming coat shall be applied immediately. The brushing operations are to be adjusted to the spreading capacity advised by the manufacturer of the particular primer. The paint shall be applied evenly and smoothly by means of crossing and laying off. The crossing and laying off consists of covering the area over with paint, brushing alternately in opposite directions, two or three times and then finally brushing lightly in a direction at right angles to the same. In this process, no brush marks shall be left after the laying off is finished. The full process of crossing and laying off will constitute one coat.

**2.2.2.** During painting, every time, after the priming coat has been worked out of the brush bristles or after the brush has been unloaded, the bristles of the brush shall be opened up by striking the brush against portion of the unpainted surface with the end of the bristles, held at right angles to the surface, so that bristles thereafter will collect the correct amount of paint when dipped again in to a paint container. The prima/y coat shall be allowed to dry completely before painting is started.

**2.2.3.** No hair marks from the brush or clogging at paint puddles in the corner of panels angles of molding etc. shall be left on the work

**2.2.4.** Special care shall be taken while painting over bolts, nuts, rivets, overlaps etc.

**2.2.5.** The container when not in use shall be kept close and free from air so that paint does not thicken and also shall be kept guarded from dust.

**3.0. Mode of measurements & payment**

**3.1.** The new steel and other metal surface shall be measured under this item.

**3.2.** All the work shall be measured net in the decimal system, as executed subject to the

following limits unless otherwise stated hereinafter.

- (a) Dimensions shall be measured to the nearest 0.01 meter.
  - (b) Areas shall be worked out to the nearest 0.01 sq. meter.
  - 3.3.** No deductions shall be made for openings not exceeding 0.5 sq. mt. each and no addition shall be made for painting to beddings, moldings, edges, jambs, soffits, sills etc. of such opening.
- In case of fabricated structural steel and iron work, priming coat of paint shall be included with fabrication. In case of trusses if measured in sq. m. compound girders, stanchions, lattices, grader and similar work, actual area shall be measured in sq. m. and no extra shall be paid for painting on bolts heads, nuts, washers etc. No addition shall be made to the weight calculated for the purpose of measurements of steel and iron works for paint applied on shop or at site.
- 3.4.** The different surfaces shall be grouped into one general item, areas of uneven surfaces being converted into equivalent plain areas in accordance with the table given as per Annexure-II for payment.
  - 3.5.** The rate shall be for a unit of One sq. meter.

**Item No.17 Painting two coats (excluding priming coat) on new steel and other metal surface with enamel paint, brushing, interior to give an even shade including cleaning the surface an even shade including cleaning the surface of all dirt, dust and other foreign matter.**

#### **1.0. Materials**

Synthetic enamel paint shall conform to I.S. 1932-1964.

#### **2.0. Workmanship**

- 2.1.** General : The materials required for work of painting work shall be obtained directly from approved manufactures or approved dealer and brought to the site in maker's drums; kegs. etc. with seal unbroken.
- 2.1.2.** All materials not in actual use shall be kept properly protected, lids of containers shall be kept closed and surface of paint in open or partially open containers covered with a thin layer of turpentine to prevent formation of skin. The materials which have become state or flat due to improper and long storage shall not be used. The paint shall be stirred thoroughly in its container before pouring into small containers. While applying also, the paint shall be continuously stirred in smaller container. No left over paint shall be put back into stock tins. When not in use the containers shall be kept properly closed.
- 2.1.3.** If for any reasons, things is necessary, the brand of thinner recommended by the manufacturer shall be used.
- 2.1.4.** The surface to be painted shall be thoroughly cleaned and dusted. All rust, dirt and grease shall be thoroughly removed before painting is started. No painting on exterior or other exposed part o the work shall be carried out in wet, damp or otherwise unfavorable weather and all the surfaces shall be thoroughly dry before painting work is started.

#### **2.2. Application of paint:**

- 2.2.1.** Brushing operations are to be adjusted to the spreading capacity advised by the manufacture of particular paint. The paint shall be applied evenly and smoothly by means of crossing and laying off. The crossing and laying off consists of covering the area over with paint, brushing the surface hard for the first time over and then brushing alternately in opposite directions two or three times and then finally brushing lightly in a direction at right angles to the same. In this process, no brush marks shall be left after the -laying off is finished. The full process of crossing and laying off will constitute one coat.
- 2.2.2.** Each coat shall be allowed to dry completely and lightly rubbed with very fine grade of sand-paper and loose particles brushed off before next coat is applied. Each coat shall vary slightly in shade and shall be got approved from Engineer-in-charge before next coat is

started.

**2.2.3.** Each coat the last shall be lightly rubbed down with sand paper of fine pumice stone and cleaned of dust before the next coat is applied. No hair marks from the brush or clogging of paint puddles in the corners of panels, angles of moldings etc. shall be left on the work.

**2.2.4.** Special care shall be taken while painting over bolts, nuts, rivets, overlaps etc. Approved best quality brushes shall be used.

### **3.6. Mode of measurements & payment**

**3.7.** The new steel and other metal surface shall be measured under this item.

**3.8.** All the work shall be measured net in the decimal system, as executed subject to the following limits unless otherwise stated hereinafter.

(c) Dimensions shall be measured to the nearest 0.01 meter.

(d) Areas shall be worked out to the nearest 0.01 sq. meter.

**3.9.** No deductions shall be made for openings not exceeding 0.5 sq. mt. each and no addition shall be made for painting to beddings, moldings, edges, jambs, soffits, sills etc. of such opening.

**3.10.** In case of fabricated structural steel and iron work, priming coat of paint shall be included with fabrication. In case of trusses if measured in sq. m. compound girders, stanchions, lattices, grader and similar work, actual area shall be measured in sq. m. and no extra shall be paid for painting on bolts heads, nuts, washers etc. No addition shall be made to the weight calculated for the purpose of measurements of steel and iron works for paint applied on shop or at site.

**3.11.** The different surfaces shall be grouped into one general item, areas of uneven surfaces being converted into equivalent plain areas in accordance with the table given as per Annexure-II for payment.

**3.12.** The rate shall be for a unit of One sq. meter.